Measurement for Process Improvement

Technical Report Prepared by

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Practical Software and Systems Measurement

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1. BACKGROUND AND INTRODUCTION TO THE PAPER

Activities in the Practical Software and Systems Measurement (PSM) community since 1998 have formed the basis for this guidance on measurement for process improvement (PI). Teams met during PSM User Conferences and at PSM Technical Working Group Meetings to discuss the needs for measures, tailor existing PSM guidance to suit process improvement, draft new measurement categories, and explain example measures being used in their organizations for handling process improvement.

This paper consolidates the output of those sessions, leveraging the most recently published PSM guidance for software and systems projects for any kind of organization. This material may be used with process improvement efforts of many different types and sizes: individual improvement projects, programs of projects, and small process improvement team activities.

Individuals who are planning a PI project, acting as sponsors of a PI project, or working in the role of measurement experts for an organization or PI project will be able to use this paper as input to their work. The paper includes the following sections and appendices:

- Areas of Measurement for Process Improvement a brief description of the primary areas of PI work that have needs for measures
- Measuring the Value of Process Improvement a primary area of measurement needs, to understand the rationale for a process improvement project, and to monitor how well the PI effort meets the goals for the business
- Measuring Readiness for Process Improvement an area of measurement that examines the organization's capability for change and for taking on an improvement effort
- Measuring Process Improvement Progress like any other project, this area of measurement examines the progress of an improvement project against its plan, as well as looking at its progress in meeting overall goals
- References Books and Web Sites primary sources used for the paper and referenced by the paper, with web sites that provide information about the concrete benefits of process improvement; provided as a starting point for the reader
- Appendix A the information categories and major questions addressed by PSM for software and systems projects, provided as a reference that applies to all projects
- Appendix B the common information categories, measurable concepts, and prospective measures used by PSM for software and systems projects, most of which also apply to PI projects
- Appendix C Example Cost Benefit Analysis Form , which can be adapted to meet the needs of PI projects
- Appendix D Example Process Improvement Risk Factors a set of risks often seen in organizations pursuing process improvement
- Appendix E Process Improvement Measurement Specifications list of and specifications for new measures which are useful for PI measurement, being added to the PSM collection

While the paper is expected to be useful to any reader seeking information about best practices for PI measurement, the reader should also be familiar with the PSM guidance for software and systems projects, available in book form or at the PSM web site (see References for details).

2. AREAS OF MEASUREMENT FOR PROCESS IMPROVEMENT

The objectives and issues related to process improvement drive the measures required, as shown in Figure 2-1. Measures are generally needed in these areas:

- Anticipated value of the process improvement project, to justify doing the project
- Readiness of the organization for process improvement
- Progress of the process improvement project, examining both progress to performing the planned work (progress to plan) and progress in attaining the anticipated value (or results)

Organizations tend to have common categories of information needs regarding process improvement, with common questions to be answered for these categories of needs. The measures of *value (or results)* that organizations use for business impact and for monitoring progress to their business goals are quite diverse. These measures tend to fit into categories of both "hard" measures like financial return and "soft" measures like improvement to employee morale. *Readiness* measures are useful to ensure the organization is prepared to make improvements, although current use of such measures is relatively rare. Most measures of *progress* to plans for process improvement projects are similar to those used with software and systems projects. [See Appendix A and Appendix B for the common questions addressed and measures used for software and systems projects.]





2.1 VALUE (RESULTS) OF PROCESS IMPROVEMENT PROJECTS

As with its other project investments, the resulting business value is used by an organization to justify the time and effort to be spent in a process improvement (PI) project. In many organizations, improvement projects are handled through regular portfolio management; therefore, an improvement project needs to have a sound business case to gain and maintain resources. This type of management care ensures that there is organizational commitment to the project for documented business reasons - a key to success for any process improvement effort.

[See an example cost-benefit analysis form in Appendix C; this example might be evolved to build a PI business case.]

The business case used to justify the process improvement project may identify measurable impact in a variety of performance measures – for projects, organizations, and the enterprise as a whole. In addition, there may be measures of value to the process users, often exemplified in adoption or compliance measures that show the new processes are both used and useful. Both impact and adoption measures are used to provide motivation for change, compare results of alternate approaches, ensure ongoing value of the ongoing investment, and meet a variety of other organization-specific needs.

Categories of information, common questions to be answered, and examples of candidate measures are discussed further in the section *Measuring the Value of Process Improvement*. In general, the material in this area is applicable to software and systems projects as well as process improvement projects.

2.2 READINESS FOR PROCESS IMPROVEMENT

While the justification for a PI project may be clearly established, the current business situation, social environment, personnel situation, or some other factors may argue against starting a project at a particular time. The organization's level of alignment and commitment is also key to its readiness for improvement, often exemplified in the involvement of various levels of management. The risks to success may be such that the project should be put on hold until conditions change significantly.

Organization alignment, risks to be addressed, common questions to be answered, and some mechanisms for identifying and analyzing them are discussed further in the section *Measuring Readiness for Process Improvement*.

2.3 PROGRESS WITH THE PROCESS IMPROVEMENT PROJECT

Process improvement programs are performed using one or more projects throughout the duration of the improvement program (which may continue for the lifetime of the organization). The progress of any improvement project against its plan can generally be measured using the PSM guidance for projects and programs. While all of the standard Information Categories apply, some of the questions addressed for software and systems projects need special interpretation for process improvement (PI) projects. Similarly, some of the Measurable Concepts need to be interpreted in the light of special PI project needs. Some of the measures used by software and systems projects apply directly to PI projects, some need to be tailored, and others are not relevant.

The section *Measuring Process Improvement Progress* describes which Information Categories, Measurable Concepts, and Candidate Measures for software and systems projects apply to PI projects, and how they need to be interpreted.

2.4 PROGRESS ACHIEVING PROCESS IMPROVEMENT VALUE (RESULTS)

In addition to monitoring how well the project is handling its planned activities and commitments, it is important to be monitoring progress to the business case, performance baseline, or other business results projected for the project.

The section *Measuring the Value of Process Improvement* describes Information Categories, Measurable Concepts, and Candidate Measures for monitoring progress to showing value inprocess, as well as at the end of the process improvement project. It is very useful to have measures providing evidence of positive business impact early in an improvement project, to ensure that the investment is having a useful effect and to provide motivation to continue the project. As business needs change, the improvement project and its associated measures may also need to change; having a way to monitor results in-process helps ensure that the improvement project stays well-aligned with business needs.

3. MEASURING THE VALUE OF PROCESS IMPROVEMENT

This area of measurement focus establishes the business case for the PI project, using the investment costs and the primary business benefits to be achieved. The business case needs to be visible, realistic, and actively monitored throughout the project.

The issues addressed by this information category are those needed to justify and continue investing in a process improvement project, providing data needed to

- compete against other projects for priorities and funding
- decide whether or not to continue the project, once underway
- accumulate historical data for estimates for other projects
- demonstrate having met the objectives

In most cases, a baseline needs to be set, enabling development of reasonable targets for improvement goals. Sometimes that data already exists, but in other cases, the first measurement activity is to understand the environment and collect the initial baseline. Common elements in such a baseline are shown in Figure 3-1.



Figure 3-1 Developing a Baseline for Process Improvement (derived from David Consulting Group, Inc. 2004)

3.1 PROCESS IMPROVEMENT VALUE (RESULTS) INFORMATION CATEGORIES AND QUESTIONS

While there are many ways to describe costs and benefits of performing a process improvement project (or any other kind of project), at an abstract level the key questions are these:

- What is our current performance?
- What are our performance goals?
- What business benefit will we achieve as an outcome from the project?
- What is the cost of this project?

For PI projects in any organization, the primary cost is the time and effort required for people to perform the improvement work, to deploy the results into the organization, and to learn to use the new process materials. In addition, there are generally investments in tools (and supporting systems), training, measurement (appraisals, assessments of progress), and (internal or external) consulting guidance from subject matter experts.

The benefits from PI projects include outcomes that demonstrate a clear return on investment – added revenue to the organization; new knowledge or capability; improvements to cycle time, product quality, productivity, customer satisfaction, and/or cost. Specific benefits can be identified using questions that generally fall into one of these areas:

- Financial results
- Customer satisfaction
- Internal business processes
- Learning and growth of the organization

The Balanced Scorecard Measurement framework¹, along with strategy maps, provides a basis for using PSM to generate a useful set of questions and measures to support an organization's goals and strategies.

¹ See Kaplan and Norton books in the References section.

The measurable concepts identified for the Process Improvement Justification information category are these, derived from the Balanced Scorecard:

- Financial financial goals and benefits from the project
- Customer Satisfaction satisfying both internal and external customers, generally interested in things like price/performance, mean time to failure, response time to requests, etc.
- Internal Business Processes improved practices and methods to develop, maintain, and deliver products and services, as well as to manage the people in the organization
- Learning and Growth improved people-related capabilities of the organization, such as technical skills of the staff, the number of staff, the level of domain knowledge, personnel turnover and morale, etc.

Candidate Questions Being Addressed by Measures				
Information Measurable Questions Addres		Questions Addressed		
Categories	Concepts			
Process	Financial	How much will this project cost?		
Improvement		What is the impact of not doing this project?		
Results		What financial benefit will we achieve?		
		What financial burden will we avoid?		
		What impact will there be to our market share?		
		What impact will there be on the organization assets, e.g., the Total Cost of		
		Ownership of our technology assets?		
		Is the value increasing over time?		
	Customer	Will this increase customer satisfaction?		
Satisfaction Will this reduce the level of require		Will this reduce the level of required customer support?		
Will this help us address <sp< td=""><td>Will this help us address <specific concerns="" customer="">?</specific></td></sp<>		Will this help us address <specific concerns="" customer="">?</specific>		
	Internal Business	Will this improve our ability to meet customer goals or needs?		
Processes Will this improve our time to market?		Will this improve our time to market?		
		Will this improve our product or service quality?		
		Will this improve organization efficiency?		
		Will this improve organization effectiveness?		
		Will this improve our ability to manage objectively?		
		Will this reduce our cost of quality?		
		Will this increase our predictability?		
	Learning and	Will this improve our workforce capability?		
	Growth	Will this help us attract or keep talent?		
		Will this help our resource utilization?		
		Will this help our company morale?		
		Will this help employee satisfaction?		
		Will this increase our management capability?		
		Will this improve our employee/manager ratio?		

Questions that might be asked about these concepts are provided in Table 3-2 below:

Table 3-2 Candidate Questions Being Addressed by Measures

3.2 PROCESS IMPROVEMENT VALUE (RESULTS) ICM TABLE

The information needs in this area can be met by some of the existing PSM measures, but several additional measures are needed, shown in Table 3-3, Information-Concept-Measure Mapping, in bold italic font. The new measures are defined in the individual specifications in Appendix E.

Information - Concept - Measure Mapping			
Information	Measurable	Prospective Measures	
Categories	Concepts		
Process Improvement Results	Financial	 Cost Amount invested (project, inventory and other costs – including personnel effort) Opportunity cost (lost revenue or other costs not avoided, by not spending the time or money on this or another effort) Savings (e.g. effort costs, capital investments, ongoing support, etc.) award fee revenue from sales, ongoing support, license fees; revenue in order backlog market share (e.g. % of available market; number of new customers; level of repeat business) derived measures such as asset value (cost of various assets, adjusted for time held), contribution to asset value; return on net assets; Total Cost of Ownership 	
	Customer Satisfaction	 satisfaction ratings (e.g. customer survey results) problem reports (e.g. number of complaints or service calls) effort (e.g. support hours) measures of specific customer concerns (e.g. call center response time) 	
	Internal Business Processes	 aggregation of all standard project measures across the organization of interest (e.g. Schedule and Progress, Resources and Cost, Product Size and Stability, Product Quality, Process Performance, Technology Effectiveness, Customer Satisfaction) derived measures from project measures (e.g. time to market, <i>cost of quality</i>) derived measures from process measures (e.g. capability baselines composed of aggregate project measures, process capability – current measure of level of performance to baselines and targets) 	
	Learning and Growth	 experience level (e.g. # of certifications, degrees, years of experience; domain coverage; technology coverage) staff level (e.g. current employees, managers; number who have left) staff turnover satisfaction ratings (e.g. employee survey) problem reports (e.g. suggestions in the suggestion box; comments in 1-1 session) 	

Table 3-3 Information - Concept - Measure Mapping

3.3 EXAMPLE PROCESS IMPROVEMENT VALUE (RESULTS) MEASURE – COST OF QUALITY

While the financial measures used by organizations vary considerably in the entities and attributes used, a measure of Cost of Quality is usually focused on the same data in any organization: the effort (time) data for work done in the organization. This data is also critical to many other measures of progress, so it is likely to be available in some form.

The example shown here reflects a goal of many organizations to reduce the cost of rework (also known as nonconformance). (See the related definitions in the Appendix of measurement specifications.) In many organizations, as much as 40% of its work effort is wasted in reworking products with defects and providing customer support to customers who experience problems because of defects. In addition, when staff are unexpectedly diverted to the rework efforts, they cannot complete current work on time, further aggravating the effect of rework.

The model behind this measure of rework is a variant on Crosby's Cost of Quality model², which has four dimensions of cost:

- Cost of Performance cost to develop and provide a product or service, focused on those activities that plan and handle the work
- Cost of Prevention cost to establish and maintain processes for doing the work, training for those who perform the work, and other enablers
- Cost of Appraisal cost to review products and services under development, to be sure they meet requirements and conform to the processes
- Cost of Nonconformance (Rework) cost incurred to deal with defects in the product or service, including the rework of the product/retesting/review, etc., as well as the cost for customer support or help desks, payment of penalties and fines, and other costs associated with the effect of defects

In systems and software organizations, most of these costs are directly attributable to effort of the people doing the work of the organization, thus the measure is essentially a productivity measure. When the cost of rework is driven low, staff is available to contribute its effort to the productive work of building and delivering products and services.

In Figure 3-4 below, an organization might be updating its process set to improve its ability to review work in progress, to better estimate and track its work, and to train its people in the processes. Thus, there is likely to be an increase in the effort going into the Cost of Prevention and Cost of Appraisal, which should lead to a reduction in the Cost of Nonconformance (Rework) and an increase in effort available for the Cost of Performance. The chart shows six months of progress, to a target of reducing cost of rework by 5% for the year.

² Crosby, Philip. *Quality is Free*. New York: New American Library, 1979.



Figure 3-4 Example Results Measure - Cost of Quality Trends

4. MEASURING READINESS FOR PROCESS IMPROVEMENT

Handling the risks to process improvement projects is essential, and readiness measures are useful to establish the level of risk as a project is initiated. Failures of PI projects are expensive not only in the time and effort wasted, but in the loss of motivation for future process improvement in the organization. Organizational change is difficult, and people will strongly resist a new change initiative if they feel they've wasted their time on prior ones, and organizational conditions are still the same.

Measures for this area might be used before, during, or after justification of the project. They may also be helpful when significant organizational changes occur as a PI project is underway. Note that while this information category is critical to process improvement projects, it also applies to systems and software projects as well.

4.1 READINESS INFORMATION CATEGORY AND QUESTIONS

This Information Category is being addressed by the following measurable concepts, to be able to address the questions in the table below.

- Alignment and Commitment: how to determine whether or not the project is aligned with the organization goals, objectives, personnel, and culture. This category seeks to determine whether or not the organization is committed to this project with sufficient involvement of management and availability of resources to enable the project to be successful.
- Process Improvement Capability: overall organizational capability to undertake this project with strong likelihood of success. Measures cover organization capability for

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doing process improvement, for making organization changes, and for establishing current process capability baselines.

These concepts also reflect the content of the Process Improvement Process Area of ISO 15504³, one input to the development of this material.

If the measures used for this category identify that the organization is not ready to proceed with an improvement program, the sources of the risks or issues need to be addressed. Otherwise, attempts to implement a process improvement program are likely to fail, wasting time and energy of all involved. Methods to mitigate the risks or issues may be as simple as some training in missing skills, or as extensive as changing the management structure of the organization. The collection of risk factors provided in Appendix D indicates the breadth of sources of potential barriers for a process improvement program, each of which can have multiple remedies.

Candidate Questions Being Addressed by Measures			
Information	Measurable	Questions Addressed	
Categories	Concepts		
Process	Alignment and	Is this project consistent with the business goals?	
Improvement	Commitment	Does the level of commitment to the project match the goals of the	
Readiness		project?	
		What is the perceived value to each level of the organization?	
		To what extent are there cultural or political barriers to this project?	
	Process	What is the capability of the organization's PI process?	
	Improvement What is the capability of the organization to undertake organ		
	Capability	change? (other than forced change)	
		What is the organization's track record with respect to successfully	
		implementing prior improvement initiatives?	
		Can we establish a baseline for the performance area addressed by the	
		project?	

Table 4-1 Candidate Questions Being Addressed by Measures

4.2 PROCESS IMPROVEMENT READINESS ICM TABLE

The information needs in this area can be met by some of the existing PSM software and systems project measures, but several additional measures are needed, shown in Table 4-1, in bold italic font. Note that these concepts and measures are also very important in the progress monitoring of the project.

New measures shown in bold italic in Table 4-2, below, are defined in the individual specifications in Appendix E. A table of common risks is provided in Appendix D, to use for the measure of *Process Improvement Risk Ratings*.

³ ISO/IEC 15504: Information Technology - Software Process Assessment, published in 1998 as a series of 9 documents that support software process improvement for the international community; re-published during 2003 through 2005.

Information - Concept - Measure Mapping				
Information Categories	Measurable Concepts	Prospective Measures		
Process Improvement	Alignment and	• Satisfaction Ratings (e.g. on surveys of		
Readiness	Commitment	organization leaders and others)		
		• Resource Availability (staff and budget)		
		Process Improvement Risk Ratings		
		Human Resources Performance		
		Level of Involvement		
	Process Improvement	Reference Model Ratings		
	Capability	Process Audit Findings		
		• Satisfaction Ratings (e.g. using		
		Organizational Change Surveys, surveys of		
		past experiences)		
		 derived measures from process measures 		
		(e.g. capability baselines composed of		
		aggregate project measures, process		
		capability – current measure of level of		
		performance to baselines and targets)		

Table 4-2 Information - Concept - Measure Mapping

4.3 EXAMPLE OF PROCESS IMPROVEMENT READINESS MEASURE – LEVEL OF INVOLVEMENT

To know whether or not an organization is ready to deploy a set of processes, a process team might monitor the involvement of the organization management in the activities leading up to the deployment phase. In Figure 4-3 shown here, a program has been underway for a year, and it is facing the deployment of a set of process materials in January of the next year. It appears that the involvement was below target at the start of the year, but it is near the 100% desired now, so that deployment is likely to be successful.



Figure 4-3 Example Management Involvement Measure

See the measurement specifications for this measure, to understand the supporting detail that would be measured.

5. MEASURING PROCESS IMPROVEMENT PROGRESS

When monitoring progress, process improvement projects share many characteristics with software and systems projects, thus many of the same information needs exist, and many of the same measures apply. The guidance for measuring progress of PI projects starts from the guidance for software; differences of interpretation are noted in the tables that follow. See Appendices A and B for the tables from which these were derived. In addition to these measures, some of those introduced for determining readiness also apply here; see the category of Alignment and Commitment for those measures.

Note that deliverables of PI projects are generally documented organizational processes and process assets, deployed on navigable servers or web sites. Thus, some of the measurable concepts need to be interpreted in terms of the technology and access *mechanisms used to host* access to the process materials, rather than to the *process deliverables* themselves.

In addition, some of the deliverables of the process improvement project may be software, such as estimation programs and measurement tools. In these cases, the standard measures for developing software can also apply to the process improvement project.

5.1 PROCESS IMPROVEMENT PROGRESS INFORMATION CATEGORIES AND QUESTIONS

Process-improvement-specific questions or adaptations to existing questions to be able to address this PI measurement area are indicated in bold, italic font, in Table 5-1, below:

Candidate Questions Being Addressed by Measures				
Information Categories	Measurable Concepts	Questions Addressed		
Schedule and Progress Resources and Cost Product Size and Stability Technology Effectiveness Customer Feedback	Concepts from the software table apply	Questions from the software table apply, with minimal interpretation needed		
Product Quality	These apply directly: Functional Correctness Usability Reliability	Questions from the software table apply, with minimal interpretation needed Assumption: Reliability applies to the mechanisms used to host the processes		
	Maintainability	How much maintenance does the system require? [applies to both the process materials developed and the mechanisms used to host the process materials] How difficult is it to maintain? [applies to the process materials]		
	Efficiency	Does the target system make efficient use of system resources? [for the mechanisms used to host the processes] Can the PI activities be performed in an efficient manner? [for the project plan and process materials used to develop the processes]		
	Portability	To what extent can the functionality be hosted on different platforms? [for the mechanisms used to host the processes] How easily can the process materials be tailored to meet circumstances of use?		
Process Performance	Concepts apply to the process being used for building and maintaining process materials	Questions need to be interpreted in the sense of building and maintaining process materials		
Process Improvement Readiness	Alignment and Commitment	To what extent are there cultural or political barriers to this project? Does the level of commitment match the goals of the project? Is the communication about the project adequate?		

Table 5-1	Candidate	Questions	Being	Addressed	bv №	leasures
1 4010 5 1	Culture	Questions	Doms	1 Iuui obbeu	0, 1	icubules

5.2 PROCESS IMPROVEMENT PROGRESS ICM TABLE

New measures (or significant adaptations) needed to address this PI measurement area are indicated in bold, italic font, in Table 5-2, below. These measures are defined in the individual specifications in Appendix E.

Information	Measurable	Prospective Measures	Adaptations for PI Projects
Categories	Concepts		and Process Material
Schedule and	Milestone	Milestone Dates	No change
Progress	Completion		_
Critical Path		Slack Time	No change
	Performance		_
	Work Unit	Requirements Traced	Most require no change.
	Progress	Requirements Tested	
		Problem Reports Opened	Units Coded becomes
		Problem Reports Closed	Units Developed
		Reviews Completed	_
		Change Requests Opened	
		Change Requests Resolved	These can be interpreted in
		Units Designed	terms of pilot tests of process
		Units Coded	materials.
		Units Integrated	Test Cases Attempted
		Test Cases Attempted	Test Cases Passed
		Test Cases Passed	
		Action Items Opened	
		Action Items Completed	
	Incremental	Components Integrated	No change
	Capability	Functions Integrated	
Resources and	Personnel Effort	Staff Level	No change
Cost		Development Effort	
		Experience Level	
		Staff Turnover	
	Financial	BCWS, BCWP, ACWP	No change
	Performance	Budget	
		Cost	
	Environment and	Quantity Needed	No change
	Support	Quantity Available	
	Resources	Time Available	
		Time Used	
Product Size and	Physical Size and	Database Size	Adapt to process
Stability	Stability	Components	implementation units, e.g.
		Interfaces	process elements, document
	D	Lines of Code	size, number of steps
	Functional Size	Requirements	Adapt to process
	and Stability	Functional Changes	implementation units, e.g.
		Function Points	process elements, document
			size, number of steps

Information Categories	Measurable	Prospective Measures	Adaptations for PI Projects
Product Quality	Functional	Defects	No chango
Flouder Quality	Correctness	A ge of Defects	No change
	Concediess	Technical Performance Level	Adapt to address fitness for use
		reeninear renormance Lever	[evample nrovided]
	Maintainahility	Time to Restore	Not applicable
	Wantanaomty	Cyclomatic Complexity	Not applicable
	Efficiency	Utilization	Not applicable to the process
	Enterency	Throughput	materials apply to host
		Response Time	mechanisms/ systems
	Portability	Standards Compliance	Tailoring Difficulty
	Usability	Operator Errors	No change
	Reliability	Mean-time-to-failure	Not applicable to the process
	Rendonity		materials but do apply to
			mechanisms used to host them
Process	Process	Reference Model Rating	No change
Performance	Compliance	Process Audit Findings	Applies with respect to use of
	- F	6	standards for process
			development and maintenance
	Process Efficiency	Productivity	Apply to the processes used for
		Cycle Time	process development and
			maintenance
	Process	Defects Contained	Apply to the processes used for
	Effectiveness	Defects Escaping	process development and
		Rework Effort	maintenance
		Rework Components	
Technology	Technology	Requirements Coverage	Applies to process standards and
Effectiveness	Suitability		to mechanisms used to host the
			process set
	Technology	Baseline Changes	Applies to process standards and
	Volatility		to mechanisms used to host the
			process set
Customer	Customer	Satisfaction Ratings	No change
Satisfaction	Feedback	Award Fee	Not applicable
	Customer Support	Requests for Support	No change
	4.74	Support Time	No change
Process	Alignment and	Process Improvement Risk Ratings	These were defined as part of
Improvement	Commitment	Human Kesources Performance	the Readiness measures and
Keadiness		Level of Involvement	can be tracked here as well.

Table 5-2	Information-Concept-Measure Mapping
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5.3 EXAMPLE OF PROCESS IMPROVEMENT PROGRESS MEASURE

One of the measures of quality of the products of a process improvement project is the fitness for use of its process materials. The measure of product quality known as Technical Performance Level can be applied to process materials built by a process team, to see that the materials are fit for use. Examples of the data that can be gathered include: level of adoption among users who are candidates for using the material, number of non-compliances while using the material, level of satisfaction with the material, and the amount of tailoring that is needed to use the material.

In this example, we focus on the first two sources of data – adoption rate and number of non-compliances.



Figure 5. Example Technical Performance Level Measure

6. SUMMARY

Measures for process improvement generally need to cover all areas discussed here in some way, providing an understanding of readiness to pursue the improvement effort, tracking progress of the effort, and ensuring achievement of the anticipated results. Specific measures need to be established that best suit the organization and the improvement effort, with adjustments as needed over time.

REFERENCES – **B**OOKS AND WEB SITES

ISO/IEC 15504: Information Technology - Software Process Assessment, a set of 9 documents, published in 1998, re-published 2003 – 2005.

Kaplan, Robert S., and David P. Norton. *The Balanced Scorecard*. Boston, MA: Harvard Business School Press, 1996.

Kaplan, Robert S., and David P. Norton. *The Strategy-Focused Organization*. Boston, MA: Harvard Business School Press, 2001.

Kaplan, Robert S., and David P. Norton. *Strategy Maps*. Boston, MA: Harvard Business School Press, 2004.

McGarry, John, David Card, Cheryl Jones, Beth Layman, Elizabeth Clark, Joseph Dean, and Fred Hall. *Practical Software Measurement, Objective Information for Decision Makers*. Boston, MA: Addison-Wesley, 2002.

PSM Support Center. *Practical Software and Systems Measurement, Objective Information for Decision Makers.* Version 4.0B, October 2000.

Rather than reproduce information about measurable benefits that are specific to a point in time, we provide links to web sites that have such information. In addition to these, please search for the latest sources using phrases such as "return on investment process improvement," or "ROI process improvement," or "measures process improvement."

www.sei.cmu.edu and their Software Engineering Information Repository (SEIR), located at http://seir.sei.cmu.edu

One of the Department of Defense Information and Analysis Centers, the Data and Analysis Center for Software, <u>http://iac.dtic.mil/dacs/</u> and their ROI Dashboard <u>http://www.thedacs.com/databases/roi/</u>

David Consulting Group, and their recent information about measuring benefits of process improvement, found at their web site <u>www.davidconsultinggroup.com</u>

	Candidate Questions Being Addressed by Measures			
Information	Measurable Concepts	Questions Addressed		
Categories				
Schedule and	Milestone Completion	Is the project meeting scheduled milestones?		
Progress	Critical Path	Are critical tasks or delivery dates slipping?		
	Performance			
	Work Unit Progress	How are specific activities and products progressing?		
	Incremental Capability	Is capability being delivered as scheduled in incremental builds and releases?		
Resources	Personnel Effort	Is effort being expended according to plan?		
and Cost		Is there enough staff with the required skills?		
	Financial Performance	Is project spending meeting budget and schedule objectives?		
	Environment and	Are needed facilities, equipment, and materials available?		
	Support Resources			
Product Size	Physical Size and	How much are the product's size, content, physical		
and Stability	Stability	characteristics, or interfaces changing?		
	Functional Size and	How much are the requirements and associated functionalit		
	Stability	changing?		
Product	Functional Correctness	Is the product good enough for delivery to the user?		
Quality		Are identified problems being resolved?		
	Maintainability	How much maintenance does the system require?		
		How difficult is it to maintain?		
	Efficiency	Does the target system make efficient use of system resources?		
	Portability	To what extent can the functionality be hosted on different platforms?		
	Usability	Is the user interface adequate and appropriate for operations?		
		Are operator errors within acceptable bounds?		
	Reliability	How often is service to users interrupted?		
		Are failure rates within acceptable bounds?		
Process Performance	Process Compliance	How consistently does the project implement the defined processes?		
	Process Efficiency	Are the processes efficient enough to meet current commitments and planned objectives?		
	Process Effectiveness	How much additional effort is being expended due to rework?		
Technology Effectiveness	Technology Suitability	Can technology meet all allocated requirements, or will additional technology be needed?		
	Technology Volatility	Does new technology pose a risk because of too many changes?		
Customer	Customer Feedback	How do our customers perceive the performance on this		
Satisfaction		project?		
		Is the project meeting user expectations?		
	Customer Support	How quickly are customer support requests being addressed?		

APPENDIX A INFORMATION CATEGORIES AND QUESTIONS FROM PSM 5.0^4

⁴ Source: McGarry, John, et.al., *Practical Software Measurement, Objective Information for Decision Makers* Boston, MA: Addison-Wesley, 2002, p. 43

APPENDIX B I-C-M TABLE FROM PSM 5.0⁵

Info	rmation – Concept – Me	easure Mapping
Information Categories	Measurable Concepts	Prospective Measures
Schedule and Progress	Milestone Completion	Milestone Dates
	Critical Path Performance	Slack Time
	Work Unit Progress	Requirements Traced
		Requirements Tested
		Problem Reports Opened
		Problem Reports Closed
		Reviews Completed
		Change Requests Opened
		Change Requests Resolved
		Units Designed
		Units Coded
		Units Integrated
		Test Cases Attempted
		Test Cases Passed
		Action Items Opened
		Action Items Completed
	Incremental Capability	Components Integrated
		Functionality Integrated
Resources and Cost	Personnel Effort	Staff Level
		Development Effort
		Experience Level
		Staff Turnover
	Financial Performance	BCWS, BCWP, ACWP
		Budget
		Cost
	Environment and Support	Quantity Needed
	Resources	Quantity Available
		Time Available
		Time Used
Product Size and Stability	Physical Size and Stability	Database Size
		Components
		Interfaces
		Lines of Code
	Functional Size and Stability	Requirements
		Functional Changes
		Function Points

⁵ Source: McGarry, John, et.al., *Practical Software Measurement, Objective Information for Decision Makers* Boston, MA: Addison-Wesley, 2002, p. 37.

Information Categories	Measurable Concepts	Prospective Measures
Product Quality	Functional Correctness	Defects
		Age of Defects
		Technical Performance Level
	Maintainability	Time to Restore
		Cyclomatic Complexity
	Efficiency	Utilization
		Throughput
		Response Time
	Portability	Standards Compliance
	Usability	Operator Errors
	Reliability	Mean-time-to-failure
Process Performance	Process Compliance	Reference Model Rating
		Process Audit Findings
	Process Efficiency	Productivity
		Cycle Time
	Process Effectiveness	Defects Contained
		Defects Escaping
		Rework Effort
		Rework Components
Technology Effectiveness	Technology Suitability	Requirements Coverage
	Technology Volatility	Baseline Changes
Customer Satisfaction	Customer Feedback	Satisfaction Ratings
		Award Fee
	Customer Support	Requests for Support
		Support Time

¹ Source: McGarry, John, et.al., *Practical Software Measurement, Objective Information for Decision Makers* Boston, MA: Addison-Wesley, 2002, p. 37.

APPENDIX C EXAMPLE COST/BENEFIT ANALYSIS FORM

A form like the following might be used to analyze the primary costs and benefits for a project improvement project.

	Projec	ct Bene	fits				
Item #	Revenue Benefits	2004	2005	2006	2007	2008	Total all years
1	<item></item>						\$0
2	<item></item>						\$0
3	<item></item>						\$0
	Total Revenue Benefits	\$0	\$0	\$0	\$0	\$0	\$0
Item #	Savings Benefits	2004	2005	2006	2007	2008	Total all years
1	<item></item>						\$0
2	<item></item>						\$0
3	<item></item>						\$0
	Total Savings Benefits	\$0	\$0	\$0	\$0	\$0	\$0
		· · ·		1			
	Total Benefits	\$0	\$0	\$0	\$0	\$0	\$0
	Pro	ject Co	sts				
Item #	Costs	2004	2005	2006	2007	2008	Total all years
	Capital Investment Amount (000's)						
1	Hardware						\$0
2	Software						\$0
3	Other						\$0
	Total Capital Investment	\$0	\$0	\$0	\$0	\$0	\$0
	Development Costs						.
1	Employee Payroll Expenses						\$0
2	Assessment/benchmark Fees						\$0
3	Consulting Fees						\$0
4	Training						\$0
5	Travel						<u>\$0</u>
6	References, materials						\$U \$0
/	Uther Tratal Davidsminist Crate	¢o	¢o	¢0	¢0	¢o	\$U \$0
	Total Development Costs	\$U ©0	\$U ©0	\$U ©0	\$U ©0	\$U ©0	\$U \$0
	Total Cost of Project	ΦŪ	\$ U	Ф О	\$ 0	\$U	Ф О
	Recurring Operational Costs	2004	2005	2006	2007	2008	Total all years
1	Support Employee Expense	2004	2005	2000	2007	2000	so
2	Consulting Fees						<u>\$0</u>
3	Maintenance - Hardware						\$0
4	Yearly License Fees - Software						\$0
5	Depreciation						\$0
6	Other						\$0
•	Total Annual Operational Costs	\$0	\$0	\$0	\$0	\$0	\$0
		**	+-	+-	+-		\$
	Other Considerations						
	Cash flow impact						
	Non-financial (soft) costs/benefits						

APPENDIX D EXAMPLE PROCESS IMPROVEMENT RISK FACTORS

The following table lists examples risk categories (bold labels) and risk factors that threaten process improvement projects. High, Medium, and Low risk cues are indicators of when specific risks may

threaten the project. However, each project needs to state its own specific risks before attempting mitigation; items in the table here are merely examples.

	Risk Factors	Low Risk Cues	Medium Risk Cues	High Risk Cues
	Organization Miss	sion and Goals		
1	Improvement Project Fit to Organization	directly supports organization mission and/or goals	indirectly impacts one or more goals	does not support or relate to organization mission or goals
2	Improvement Project Fit to Business Users or Customers	customer or business user understands impact to them of the project and supports the effort	customer or business user doesn't understand benefit of the project or is uninvolved	customer or business user is openly critical of the project and sees no particular benefit to them
3	Process Improvement Efforts	good fit with other programs	aspects of fit yet to be decided	or controlled; subject to change
4	Work Flow	little or no change to work flow anticipated	will change some aspect or have small affect on work flow	significantly changes the work flow of organization
	Organization Cult	ure		
5	Attitude Toward Change	variety of changes have occurred, with recent success	organization has tried to change, success varied; people hesitant to try new approaches	organization severely burned by one or more changes; widespread fear of new approaches
6	Experience with Quality Programs	organization has implemented successfully a major quality program, with favorable results	one or more quality programs attempted with limited success; some in organization skeptical, others think the programs a waste of time	one or more quality programs attempted; organization believes efforts were waste of time, actively opposes quality or process improvement
7	Action Orientation	organization is oriented to taking action and solving problems, with the ability to make fundamental changes	some in the organization take action, but there are political struggles to get broad changes made	organization hides behind the politics or insists on long reviews and discussions
8	Use of Measurement and Facts	organization has defined business goals; collects and uses measures regularly	organization has some limited experience with measurement; parts of the organization are quality and fact-oriented	most decisions in the organization are based on politics; no measurable business or improvement goals
9	Patience with Change	management and key leaders in organization willing to spend time socializing the changes	some managers or key technical leaders are impatient and push for quick results	little experience with change; leaders in key positions push for quick results
10	Alignment on Mission and Needs	organization mission and/or vision is established and shared across organization	organization mission and/or vision is in development or being sought	management and individuals disagree on the state of the organization, its mission or vision, and/or need for change
11	Tools Orientation	organization has balanced approach to tools; believes they must support processes and selected methods	some in organization focus on tools as the primary way to improve their efforts	most in organization expect tools to solve their productivity and effectiveness problems
12	Level of "Planfulness"	most of organization uses plans for their work	some evidence of planning, but not all projects follow plans	little evidence that anyone builds or uses plans
13	Use of I raining in	orientation and training are	orientation and training	people rarely get training

	Risk Factors	Low Risk Cues	Medium Risk Cues	High Risk Cues
	Organization	ensure that employees are current with processes	are provided when pressure from project problems or competition	or orientation for their roles, or the organization expects its people to keep
		and technology for doing their work	point out the need for that training	up with the industry on their own time
14	Meeting Behavior with Organization Levels	people feel free to discuss any issues with anyone in the organization in the room	people at one level of the organization are comfortable with some people at higher levels of management	people in meetings are honest and open only when only their level of the organization (and perhaps their project) is
15	Meeting	sound practices for	meetings are rare or	represented
	Practices	handling meetings: agendas, action item lists, processes for effective meetings are evident	people avoid going to meetings because results are generally inconclusive	very common; meeting practices poor; no agendas, no meeting processes, no follow through on actions
16	Organization Roles and Responsibilities	individuals throughout the organization understand their own roles and responsibilities and those of others	individuals understand their own roles and responsibilities, but are unsure who is responsible for work outside their immediate group	many in the organization are unsure of or unaware of who is responsible for many of the activities of the organization
17	Experience with Consultants on Change Programs	were successful in past with other consultants on PI or other change programs	no experience with other consultants, or no bias based on prior experience	had negative experiences in the past with consultants on PI or other change programs
	Organization Man	agement		
18	Organization Stability	little or no change in management or structure expected	some management change or reorganization expected	management or organization structure is continually or rapidly changing
19	Executive Involvement	visible and strong support	occasional support, provides help on issues when asked	no visible support; no help on unresolved issues
20	Management Awareness of PI	all levels of management are aware of the PI effort and intent	some levels of management are not yet aware of the PI effort and intent	most levels of management are unaware of the PI effort and intent
21	Management Support	strongly committed to success of project; provides credible and consistent message	some express commitment, but people may question the rationale	little or no visible support of the PI effort
22	Management Teams	management functions as a team, with joint goal setting and decision making; trust each other	some common activities among the management, with sharing of goals and resources	little evidence that the management functions as a team; no mutual respect
23	Middle Management Participation	members of middle management ask questions, offer help on implementation	one or more members of middle management (or project leaders) work with the improvement team on implementation efforts	middle management is totally uninvolved with the PI effort
24	Management Credibility	individuals believe the improvement plan is real, will happen	individuals question the level of concern of management	individuals don't believe management will improve the situation
25	Level of Trust in Management	individuals trust management to be acting in the organization's best	individuals perceive that the organization comes before them, in how	individuals do not trust management to make sound decisions, because

	Risk Factors	Low Risk Cues	Medium Risk Cues	High Risk Cues
		interest, as well as that of the individuals	management makes decisions and runs the organization	of various political reasons
26	Ability to Deal with Personnel Issues	management is able to honestly assess and assist development of their staff	performance reviews are irregular, some done well and others not so well; bad news is not delivered well	problems in personnel performance are ignored, hoping they will go away on their own
27	Degree of Empowerment	people used to taking on responsibility, working in teams	locus of power shifts with types of projects; not all is centered in senior management	senior management controls all important decisions; middle management is very directive
	Organization Proc	ess Users		
28	Level of Discipline	most of the organization uses defined processes and is able to persist with them through crises	some projects or individuals follow processes regularly	few in the organization use structured processes or have experience in disciplined development
29	Policies and Standards	policies and standards are now defined and enforced	policies and standards are in place, but are weak or not carefully followed	no policies or standards exist, or they are ill- defined and unused
30	Developer Involvement	highly involved with PI project team, provide significant input	play minor roles, moderate impact on system	minimal or no developer involvement; little input
31	Level of Acceptance	developers accept concepts and details of new process; take part in reviews	developers accept most of concepts and details	developers do not accept any concepts or design details of the approach
32	PI Training of Organization	PI training needs are considered; training in progress or plan in place	training needs considered; no training yet or training plan is in development	training requirements not identified or not addressed
33	Percentage of Permanent Staff	most of the organization is composed of permanent staff	a small portion of the organization is temporary or contract staff	a significant portion of the staff is temporary employees, making process change transient
	PI Project Parame	ters		
34	Project Size	small, non-complex, or easily decomposed	medium, moderate complexity, decomposable	large, highly complex, or not decomposable
35	Dedicated PI Staff	1-3% dedicated full-time	several people part time	only a committee effort
36	Budget Size	sufficient budget allocated	questionable budget allocated	doubtful that budget is sufficient
37	Cost Controls for Project	well established, in place	system in place, weak in areas	system lacking or nonexistent
38	Politically Determined Goals or Dates	goals or dates have been set based on analysis of project plan	some goals or dates are management-directed	goals and dates are driven by political reasons
39	Dates in PI Plan	stable commitment dates for milestones	some unclear commitments	no set dates, or no set commitments
40	Schedule Aggressiveness	PI team thinks that schedule is acceptable and can be met	team thinks parts of the plan are too aggressive	team thinks that most of the plan is unlikely to be met
	PI Project Deliver	ables		
41	Requirements Stability	little or no change expected to approved set (baseline)	some change expected against approved set	rapidly changing or no agreed-upon baseline
42	Requirements Complete and	completely specified in PI plan	partially specified in PI plan	some requirements totally undocumented

	Risk Factors	Low Risk Cues	Medium Risk Cues	High Risk Cues
12	Clear Tostability/Pilot	deliverables easy to pilot	parts of doliverables bard	most of doliverables bard
40	Possibilities	or test, plans made	to pilot, or minimal planning being done	to pilot, or no plans made
44	Dependencies on	clearly defined	some elements are well	no clear plan or schedule
	Other Efforts	dependencies	understood and planned;	for how the whole effort
			comprehended	
	PI Project Manage	ement		
45	Approach	deliverables and process	planning and monitoring	weak or nonexistent
		planning and monitoring in place	need enhancement	planning and monitoring
46	Measurable	verifiable, measurable,	some performance	no established
	Objectives	performance objectives for	PL efforts may be	or requirements for PL are
	0.5,00.1100	PI project	questionable	not measurable
47	Communication	Project Manager (PM)	communicates some of	rarely communicates
	Within PI Teams	clearly communicates	the information some of	clearly to the team or to
		PI teams		be informed of team
				status
48	Commitment	changes to commitments	changes to commitments	changes to commitments
	Process	In scope, content,	not communicated to all	made without review or
		approved by all involved	Involved	
49	Experience of	PM very experienced with	PM has moderate	PM has no experience
	Project Manager	projects involving	experience or has	with this type of project or
		organization change	experience with other	is new to project
50	Political Skills of	PM experienced and able	PM has some experience	PM inexperienced with
	Project Manager	to work with politics in this	with politics, but is	politics of this organization
		organization	uncomfortable with	or has failed to address
			organization	politics in the past
51	Attitude of	strongly committed to	willing to do what it takes	cares very little about
	Project Manager	success	-	project
52	Authority and/or	complete support of PI	support of most of team,	no visible support;
	Support of Project Manager	team and of management	with some reservations	manager in name only
	PI Development P	rocess		
53	Use of Defined	project process in place,	process established, but	no formal process used
	Process by PI	established, effective,	not followed or is	
54	Management of	PL teams use a process to	dependencies and	process used by PI teams
	Dependencies	identify and actively	interfaces are identified,	does not identify and
	Across PI Teams	manage dependencies	but may not be managed	manage cross-team
	Farba	across teams		dependencies
55	⊏any Identification of	peer reviews are	peer reviews are used	team has set no reviews
	Defects	examine work products	oporadioaliy	
56	Change Control	formal change control	change control process in	no change control process
	for Work	process in place, followed,	place, not followed or is	used
57	Products Defect Tracking	defect tracking defined	defect tracking process	no process in place to
57	Delete Hacking	consistent, effective	defined, but inconsistently	track defects
		,	used	
58	Pilot Approach	pilot sites (or teams) are	pilots need to be done	only available pilots are

	Risk Factors	Low Risk Cues	Medium Risk Cues	High Risk Cues
		available and interested in working with this project	with several teams, since each can handle only part of the need	uncooperative or in crisis mode already
	PI Development E	nvironment		
59	Mentoring Approach	PI team has effective mentoring approach for project teams using results PI deliverables	mentoring provided inconsistently or only by individuals already on the project teams	no mentoring approach considered or used
60	Physical Facilities for PI Teams	little or no modification needed	some modifications needed; some existent	major modifications needed, or facilities nonexistent
61	Hardware and Software Support for PI Teams	stable, no changes expected, capacity is sufficient	some changes under evolution, but controlled	platform under development
62	Amount of Communication to and from Organization	PI team has regular newsletter or other communication to the whole group	people who care to learn more come to the PI team for information	little exchange of information is happening; people generally unaware
63	Consultant Support	useful advice and support at reasonable price and in needed time frame	adequate support at contracted price, reasonable response time	little or no support, high cost, and/or poor response time
64	Consultants Working in Focus Areas of Change	no consultants working in technical or organization areas to be affected by change	there are interactions with consultants providing advice about the areas being changed	consultants working in the areas being changed provide roadblocks or alternate approaches to the work of this project
65	Examples and Reusable Components	examples from similar organizations and/or reusable components are available	examples are available, but from organizations quite different from this one	no examples or reusable components are available to use in this project
	PI Project Teams	1		
66	Staff Availability	organization able to provide staff at committed level of effort	other commitments sometimes interrupt the work on PI	high level of interrupts for planned time on PI project
67	Staff Selection Process	PI staff recruited from those with appropriate set of skills	PI staff recruited from those who volunteer, whether or not skills match needs	PI staff selected from those available for assignment
68	Mix of Staff Skills	good mix of skills - people skills, technical areas	some skills inadequately represented	some skills not represented at all
69	Respect for PI Project Team Members	highly respected members of the organization	some members of the PI effort are respected; some are not	people working on PI are not respected by their peers
70	Experience with Organization Change	extensive experience	some experience	little or no experience
71	Training of PI Teams	training plan in place, training ongoing	training for some areas not available or training planned for future	no training plan or training not readily available
72	Experience as Teams	members of PI team have prior experience with successful teams	some members of PI team have worked in teams before	organization has no successful experience with teams, or this team has no such experience
73	Team Spirit and Attitude	strongly committed to success of project; cooperative	willing to do what it takes to get the job done	little or no commitment to the project; not a cohesive team

	Risk Factors	Low Risk Cues	Medium Risk Cues	High Risk Cues
74	Team Productivity	all milestones being met, deliverables on time, productivity high	milestones being met, some delays in deliverables, productivity acceptable	productivity low, milestones not met, delays in deliverables
75	Personality Fit	PI project members are effective communicators and facilitators	PI project members can get along with others, but are not sought out	PI project members are aloof or unapproachable by members of the organization
76	Expertise with Domain	good background with domain within team	some experience with domain in team or able to call on experts as needed	no expertise in domain in team, no availability of experts
	Organization Process Maintenance			
77	Complexity of Deliverables	easy to maintain or unlikely to change	certain aspects difficult to maintain	extremely difficult to maintain
78	Availability of Deliverables	readily accessible, perhaps via network	available by request	most people don't know where to find the PI deliverables
79	Availability of Process Owners	owners for individual processes being developed or changed are in place, experienced, sufficient in number	missing some areas of expertise	significant discipline or expertise missing
		Total Catagorian	44	
		Total Categories	70	
		I OTAL FACTORS	79	

Note: these were developed over the last ten years by consultants at TeraQuest Metrics, Inc., which is now part of Borland Software Corporation.

APPENDIX E PROCESS IMPROVEMENT MEASUREMENT SPECIFICATIONS

Information Category	Measurable Concept	Measures	
Process Improvement	Financial	Revenue	
Results		Market Share	
Process Improvement	Internal Business Processes	Cost of Quality	
Results			
Process Improvement	Alignment and Commitment	Process Improvement Risk Ratings	
Readiness	-	Human Resources Performance	
		Level of Involvement	
Process Improvement	Functional Correctness	Technical Performance Level	
Progress: Product Quality		(adaptation of PSM 4.0 measure)	
Process Improvement	Portability	Tailoring Difficulty	
Progress: Product Quality			

Specifications for Process Improvement-Specific PSM Measures

MEASUREMENT INFORMATION SPECIFICATION - REVENUE

INFORMATION NEED DESCRIPTION			
Information Need	What is the impact of our process improvement program on revenue goals? Is the projected increase in income being realized?		
Information	Process Improvement Results		
Category			

Measurable Concept	
Measurable	Financial
Concept	

ENTITIES AND ATTRIBUTES	
Relevant Entities	Products and services
Attributes	 number of units sold price per unit

BASE MEASURE SPECIFICATION	
Base Measures	 number of units of each product or service sold price of each product or service sold
Measurement	Collect actual data on sales of each product and service, on a regular basis
Methods	
Type of Method	Objective
Scale	 count of units value of price
Type of Scale	1. ratio 2. ratio
Unit of	1. individual product or service
Measurement	2. monetary value of a unit of individual product or service

DERIVED MEASURE SPECIFICATION	
Derived	Revenue earned over period of time
Measure	
Measurement Function	For each product and each service of interest, accumulate the total revenue earned as a product of the number of units sold (product or service) multiplied by its price. Accumulate over all products and services for this period.

DERIVED MEASURE SPECIFICATION	
Derived	Planned revenue over period of time
Measure	
Measurement Function	For each product and each service of interest, accumulate the total revenue planned as a product of the number of units projected for a given product or service multiplied by its price. Accumulate over all products and services for this period.



DATA COLLECTION PROCEDURE (FOR EACH BASE MEASURE)	
Comp	lete this section for each base measure listed on the previous page.
Frequency of Data Collection	At the end of each reporting period for actual values; at the end of the budget/planning cycle for the target values
Responsible	Accounts Receivable
Individual	
Phase or Activity	Not applicable; collected by calendar period
in which	
Collected	
Tools Used in	Finance tracking system
Data Collection	
Verification and	Accounting procedures
Validation	
Repository for	Organization's financial systems
Collected Data	

DATA ANALYSIS PROCEDURE (FOR EACH INDICATOR)	
Frequency of	Monthly or quarterly
Data Reporting	
Responsible	Accounts Receivable or Chief Financial Officer
Individual	
Phase or Activity	Throughout the fiscal year
in which	
Analyzed	
Source of Data	Finance tracking system
for Analysis	
Tools Used in	Finance tracking system
Analysis	
Review, Report.	Process Group
or User	Management Teams
01 0.501	Executive Leadership

Additional Information	
Additional Analysis Guidance	To ensure that the increased levels of revenue are due to the process improvement, customers may need to indicate the reason for their purchase or in some other way tie the improvements to the sales that resulted in revenue increases. Otherwise, there are likely to be confounding effects from other competing initiatives to raise revenue levels.
Implementation Considerations	Predictive measures (sales forecasts, sales records) might also be used, instead of the actual revenue recognized once invoices have been paid. Using the sales measures allow for tracking the impact earlier than when using the revenue measures. Sales figures are subject to change, however, while revenue recognized is stable.

MEASUREMENT INFORMATION SPECIFICATION – MARKET SHARE

INFORMATION NEED DESCRIPTION	
Information Need	What is the impact of our process improvement program on our market share? (for a market segment, a product line, a specific product, etc.) [for illustration, we use a single product here]
Information Category	Process Improvement Results
Category	

MEASURABLE CONCEPT	
Measurable	Financial
Concept	

ENTITIES AND ATTRIBUTES	
Relevant Entities	License (or sale of) product or service offering (or product line)
Attributes	Number of customers served with this license or sale

BASE MEASURE SPECIFICATION	
Base Measures	Customers served
Measurement	Collect number of customers served for a given product/service offering
Methods	
Type of Method	Objective
Scale	Count of units
Type of Scale	Ratio
Unit of	Individual product or service
Measurement	

DERIVED MEASURE SPECIFICATION	
Derived	Total number of customers served by a given product (ours or that of a competitor)
Measure	
Measurement	Sum the number of customers served, across all current licenses (or sales) for the
Function	product of interest

DERIVED MEASURE SPECIFICATION	
Derived	Total market served
Measure	
Measurement	Sum the number of customers served by our product and those of all of the
Function	competitors, to determine the total market served by all products.

DERIVED MEASURE SPECIFICATION	
Derived	Percent of market share for product x
Measure	
Measurement	Divide (the total number of customers served by a given product) by (the total
Function	market served)



DATA COLLECTION PROCEDURE (FOR EACH BASE MEASURE)	
Complete this section for each base measure listed on the previous page.	
Frequency of	At the end of each reporting period (such as end of year or end of quarter)
Data Collection	
Responsible	Market Analyst
Individual	
Phase or Activity	Not applicable; collected by calendar period
in which	
Collected	

Tools Used in	Sales Reports, License counts
Data Collection	
Verification and	Accounts Receivable can validate license and sales revenue attributable to the sales
Validation	or license fees
Repository for	Organization's sales records and financial systems
Collected Data	

DATA ANALYSIS PROCEDURE (FOR EACH INDICATOR)	
Frequency of	Monthly or quarterly
Data Reporting	
Responsible	Sales Manager, Marketing Director, and/or Chief Financial Officer
Individual	
Phase or Activity	Throughout the fiscal year
in which	
Analyzed	
Source of Data	Sales and Finance tracking systems
for Analysis	
Tools Used in	Sales and Finance tracking system
Analysis	
Review, Report,	Process Group
or User	Management Teams
01 0501	Executive Leadership

Additional Information	
Additional Analysis Guidance	To ensure that the increased levels of revenue are due to the process improvement, customers may need to indicate the reason for their purchase or in some other way tie the improvements to the sales that resulted in the increased market share. Otherwise, there are likely to be confounding effects from other competing initiatives to raise the levels.
	Depending on the information needs, this data might be aggregated by geographic region,
Implementation Considerations	Data on the number of customers served by our product will be relatively easy to get, but that for products of other companies (especially competitors) will be difficult to access. Unless the total served market is very small or very public for some reason, conclusions about market share need to be handled carefully. Such data is likely to be an estimate done by industry analysts or from marketing data made public by the competition. Using this measure to compare market share of one's own alternative products is much more reliable, because data is more readily available. In this example, we show a percentage share of the current market served; another approach is to examine a share of the total available market (which may be much larger, but also a very subjective number).

$\label{eq:measurement} \textbf{Measurement Information Specification} - \textbf{Cost of Quality}$

INFORMATION NEED DESCRIPTION	
Information Need	How has my productivity been impacted by the current process improvement effort? What changes can be detected in the overall cost of quality?
Information Category	Process Improvement Results

MEASURABLE CONCEPT	
Measurable	Internal Business Processes
Concept	

ENTITIES AND ATTRIBUTES	
Relevant Entities	Time spent on a task (by an individual during a given day)
Attributes	Category of work [with a selection list that includes all the types of tasks needed to segment the time into the 4 cost of quality categories – ex. Planning, building requirements, fixing defects]

BASE MEASURE SPECIFICATION	
Base Measures	Time on Task
Measurement Methods	Use actual hours entered on daily timesheet entries by each individual, aggregated across the projects and other work for which process improvement is being applied in the organization of interest
Type of Method	Objective
Scale	Positive real numbers
Type of Scale	Ratio
Unit of	Hours
Measurement	

DERIVED MEASURE SPECIFICATION	
Derived	Cost of Prevention (for month X)
Measure	
Measurement Function	Sum the amount of time spent on tasks from categories like these: - training - process development and maintenance - tools selection and installation - quality improvement projects - measurement and analysis - root cause analysis Divide this by the grand total of all time spent on all tasks.

DERIVED MEASURE SPECIFICATION	
Derived	Cost of Appraisal (for month X)
Measure	
Measurement Function	Sum the amount of time spent on tasks from categories like these: - technical reviews, walkthroughs, inspections - testing (first time) - audits Divide this by the grand total of all time spent on all tasks.

DERIVED MEASURE SPECIFICATION	
Derived	Cost of Performance (for month X)
Measure	
Measurement Function	Sum the amount of time spent on tasks from categories like these: - planning - defining and/or analyzing requirements - design - product construction - component integration - [other work, as appropriate to the organization, which is the primary effort to develop or deliver the product or service] Divide this by the grand total of all time spent on all tasks.

DERIVED MEASURE SPECIFICATION	
Derived	Cost of Nonconformance (for month X)
Measure	

	Sum the amount of time spent on tasks from categories like these:
	- fixing defects in product components
Measurement Function	 revolving design revising defects in requirements or defining missing requirements reviewing fixes or updates testing fixes or updates on-site customer support help desk support Divide this by the grand total of all time spent on all tasks.



DATA COLLECTION PROCEDURE (FOR EACH BASE MEASURE)	
Complete this section for each base measure listed on the previous page.	
Frequency of	Daily
Data Collection	
Responsible	Each individual in the organization
Individual	
Phase or Activity	All phases, all activities, all tasks
in which	
Collected	
Tools Used in	Organization time recording mechanism, available to each individual, where time
Data Collection	can be entered throughout the day or at the end of the day; entry must be done daily
Verification and	Weekly review by supervisors, as well as data validation mechanisms in the time
Validation	recording system
Repository for	Organization time-tracking database
Collected Data	

DATA ANALYSIS PROCEDURE (FOR EACH INDICATOR)	
Frequency of	Monthly
Data Reporting	
Responsible	Organization measurement team
Individual	
Phase or Activity	Not applicable; this is done across projects and other work efforts
in which	
Analyzed	
Source of Data	Organization time-tracking database
for Analysis	
Tools Used in	Excel or other measurement system
Analysis	
Review, Report,	Organization management
or User	Project managers
	Process improvement leaders

Additional Information	
Additional A polysis	Monitor the trend in all four areas of cost, since each affects each of the others. Minimization of the nonconformance costs should be done without driving the
Guidance	prevention and appraisal costs too low, or the effect will not be persistent.
Implementation Considerations	The granularity with which data is collected in the time tracking system is a serious concern. Data must be available at the level of detail described in the derived measures here, or it will be difficult to see the improvements to the organization. It is unlikely that a standard system used for human resources accounting purposes will suffice; in general, that system needs to be seriously modified or another system must be used, to establish appropriate time categories.

MEASUREMENT INFORMATION SPECIFICATION – PROCESS IMPROVEMENT RISK RATINGS

INFORMATION NEED DESCRIPTION	
Information Need	Do we face any risks that need to be mitigated for this program to succeed?
Information Category	Process Improvement Readiness

MEASURABLE CONCEPT	
Measurable	Alignment and Commitment
Concept	

ENTITIES AND ATTRIBUTES	
Relevant Entities	Process Improvement Program
Attributes	Areas of potential risk

BASE MEASURE SPECIFICATION	
Base Measures	Rrisk factor rating
Measurement Methods	Using a set of risk factors that are relevant for the organization, for a specific risk factor for a specific category of potential risk to an improvement program, examine the cues for level of risk, and identify the perceived level of the factor.
Type of Method	Objective
Scale	Low/medium/high
Type of Scale	Nominal
Unit of	Individual risk factor
Measurement	

DERIVED MEASURE SPECIFICATION	
Derived	# of factors to be addressed
Measure	
Measurement	For each category of risk factors, compute the number of factors estimated to
Function	describe a given level of threat to the improvement effort (e.g. medium, high).

INDICATOR SPECIFICATION												
Indicator Description and Sample		# R Mission and Goals Culture Management Process Users PI Parameters PI Deliverables PI Project Mgt PI Process PI Environment PI Environment PI Teams PI Maintenance		Facto as of	rs to Janu 2	b be A Jary, 2	Addres 20xx	5	6	nec high	lium	
Analysis Model	T in is g fa ic n s	The ratings of risk factors are an indicator of the level of risk faced by the improvement program. Until the specific risks are identified and analyzed, though, it is not clear what potential problems are being faced. The risk factors are stated in a generic form, with cues to indicate potential risks to the organization. Once the factors have been rated, the risk assessment team can see where to focus its efforts on identifying and mitigating risks. Areas with high-rated factors are likely to have more threats than those with medium-rated factors, and these are the ones for which specific risks should first be documented and examined.										
Decision Criteria	I sl n	If many factors indicate high levels of risk, the improvement program may need to be shelved until these factors can be addressed. Common experience is that if there are more than ten high level risks to address, a program is not likely to be successful.										
Indicator Interpretation	In p in th	In this example, there appear to be serious risks in the organization culture, the process being used for process improvement, and the characteristics of the improvement teams. Depending on what actions can be taken to remove these risks, the program may need to be re-planned or reconsidered.										

DATA COLLECTION PROCEDURE (FOR EACH BASE MEASURE)		
Comp	lete this section for each base measure listed on the previous page.	
Frequency of	During risk assessment efforts prior to the start of the improvement effort, and	
Data Collection	whenever environment, staffing, or other key circumstances have changed	
Responsible	Process group leader	
Individual		
Phase or Activity	Risk assessment	
in which		
Collected		
Tools Used in	Risk Factor Spreadsheet	
Data Collection		
Verification and	Individuals involved in the assessment each independently rate the factors, then	
Validation	discuss them together as a group, to agree on the level of risk	
Repository for	Process Group measurement database	
Collected Data		

DATA ANALYSIS PROCEDURE (FOR EACH INDICATOR)		
Frequency of	After risk assessment	
Data Reporting		
Responsible	Process group leader	
Individual		
Phase or Activity	After risk assessment	
in which		
Analyzed		
Source of Data	Risk Factor Spreadsheet summary	
for Analysis		
Tools Used in	Excel or other measurement tools	
Analysis		
Review, Report.	Process Group	
or User	Management Teams	
	Executive Leadership	

Additional Information			
Additional Analysis Guidance	The risk factors review needs to be followed by risk identification activities which document the specific risks to the improvement effort and determine the risk exposure for each (probability x loss). For those which are significant, actions need to be planned to handle the risk, so that the improvement program can succeed. Sometimes the initial review of risk factors generates a more negative view of the improvement effort than is justified when the true risks are stated; reviewers often react to the cues based on prior experience or based on perceptions that cannot be substantiated when examining the current improvement effort. Thus, the initial review of factors should be considered directional, rather than the final assessment of risk.		
Implementation Considerations	Each organization may augment the standard list by adding relevant risk factors to it, based on local experience, or it may remove some which are not relevant. For improvement activities that last several years, it is wise to review the list during periods of re-planning.		

MEASUREMENT INFORMATION SPECIFICATION – HUMAN RESOURCES PERFORMANCE

INFORMATION NEED DESCRIPTION		
Information Need	Do we have a means to ensure involvement of management at all levels of the organization?	
Information Category	Process Improvement Readiness	

MEASURABLE CONCEPT		
Measurable	Alignment and Commitment	
Concept		

ENTITIES AND ATTRIBUTES		
Relevant Entities	Managers	
Attributes	Human Resources performance incentive for process improvement	

BASE MEASURE SPECIFICATION		
Base Measures	Existence of incentive	
Measurement Methods	Determine from the manager's HR performance plan whether or not there is an incentive being offered for participating in the process improvement effort (or for specific results of the program)	
Type of Method	Objective	
Scale	Yes/no	
Type of Scale	Nominal	
Unit of	Individual manager	
Measurement		

DERIVED MEASURE SPECIFICATION		
Derived	% of managers who have an incentive	
Measure		
Measurement Function	For each level of management, compute the percentage of those who have an incentive for process improvement, by dividing the total number of those with incentives by the total population of managers at that level.	

INDICATOR SPECIFICATION						
Indicator Description and Sample	% with Human Resources Performance Incentives, by Organization, as of January, 20xx 100 6					
Analysis Model	In some organizations, it is helpful to have process improvement involvement (or results) reinforced by the performance objectives for each level of management. As a program gets underway, it is useful to measure how many of the managers have those incentives established. As the program proceeds, the measure might be augmented by a measure of effectiveness, such as whether or not an incentive goal for results is being met. The goals are set by organization, generally requiring that all managers have					
Decision Criteria	incentives. If a certain organization is not meeting that goal, executive leadership may need to take action to ensure compliance.					
Indicator Interpretation	In this example, all senior managers have had incentives set, and organization D appears to be on track with setting its goals. The other three organizations lag, and if incentives should be set by January, it may be necessary for the executive to take action to get the incentives set.					

DATA COLLECTION PROCEDURE (FOR EACH BASE MEASURE)		
Comp	plete this section for each base measure listed on the previous page.	
Frequency of	Upon completion of performance goal setting, generally at the start of a calendar	
Data Collection	year	
Responsible	Supervising Manager [e.g. Executive for Senior Management, Senior Manager for	
Individual	those who report to him or her, etc.]	
Phase or Activity	Not applicable	
in which		
Collected		
Tools Used in	Simple spreadsheet	
Data Collection		
Verification and	Human Resources Department checks personnel records to ensure reported data is	
Validation	correct	
Repository for	Process Group measurement database	
Collected Data		

DATA ANALYSIS PROCEDURE (FOR EACH INDICATOR)		
Frequency of	On request	
Data Reporting		
Responsible	Process group member	
Individual		
Phase or Activity	On request	
in which		
Analyzed		
Source of Data	Human Resources Department	
for Analysis		
Tools Used in	Excel or other measurement tools	
Analysis		
	Process Group	
Review, Report,	Management Teams	
or User	Executive Leadership	
	Human Resources Department	

Additional Information	
Additional Analysis Guidance	The initial incentives might be just for involvement in the improvement program, but that involvement should at least include setting goals for results. As the program proceeds, the incentive should relate to results of the program, not just its existence.
Implementation Considerations	Each organization participating in the improvement effort needs to be included. Often, there is resistance from one or more organizations whose management believes them to be exempt for reasons of business pressures. Such non-compliance might be tolerated, so that progress can be made elsewhere in the business, but the culture of the organization must accept such a temporary inequity without impacting the motivation for improvement in other groups.

MEASUREMENT INFORMATION SPECIFICATION – LEVEL OF INVOLVEMENT

INFORMATION NEED DESCRIPTION	
Information	Do we have adequate involvement of management at all levels of the organization?
Need	
Information	Process Improvement Readiness
Category	

MEASURABLE CONCEPT	
Measurable	Alignment and Commitment
Concept	

ENTITIES AND ATTRIBUTES	
Relevant Entities	 managers meetings action items
Attributes	 level of management attributes of meetings vary, but might be one or more of types of meetings involving management (e.g. steering committee, status, issue escalation) # of attendees by level of management frequency of meeting (annual, monthly, etc.) # actions taken # decisions reached % of standard meetings in which process improvement is discussed planned and actual completion dates for an action item

BASE MEASURE SPECIFICATION	
Base Measures	 number of managers at a given level count of meetings with a given attribute date of completion
Measurement Methods	Collect planned data for involvement from management team, then monitor actual involvement during meetings and for action items assigned, as they occur
Type of Method	Objective
Scale	 count of individuals count of meetings date
Type of Scale	 ratio ratio interval

Liver on	1.	individual items
UNIT OF Measurement	2.	individual items
WIEASUKENIENI	3.	days

DERIVED MEASURE SPECIFICATION	
Derived	% of Management Involvement by Level
Measure	
Measurement Function	For each level of management, over a given time period, compute the percentage of those involved by tracking which managers participate in the meeting attributes being tracked, dividing actual numbers by planned numbers.

DERIVED MEASURE SPECIFICATION	
Derived	Management Action Item Responsiveness
Measure	
Measurement Function	Over all managers, for a given time period, compute the responsiveness by comparing the date of completion of action items to the planned date of completion. Determine the percent that are early, on time, and late



DATA COLLECTION PROCEDURE (FOR EACH BASE MEASURE)	
Complete this section for each base measure listed on the previous page.	
Frequency of	At each scheduled meeting
Data Collection	For each assigned action item
Responsible	Process group member
Individual	
Phase or Activity	Not applicable; collected by meeting and action item throughout the year
in which	
Collected	
Tools Used in	Simple spreadsheet
Data Collection	
Verification and	Meeting minutes provide lists of invitees and participants, as well as status of
Validation	assigned action items
Repository for	Process Group measurement database
Collected Data	

DATA ANALYSIS PROCEDURE (FOR EACH INDICATOR)	
Frequency of	Monthly
Data Reporting	
Responsible	Process group member
Individual	
Phase or Activity	Throughout the improvement project, all phases
in which	
Analyzed	
Source of Data	Meeting minutes
for Analysis	
Tools Used in	Excel or other measurement tools
Analysis	
Review, Report.	Process Group
or User	Management Teams
01 0501	Executive Leadership

Additional Information	
Additional Analysis Guidance	This measure is likely to be needed on a sub-organization, as well as over the total organization, to be able to address those areas where management support is marginal.
Implementation Considerations	Getting appropriate levels of involvement generally requires that the managers have some active role in the improvement effort. Thus, to sustain the involvement in meetings and monitoring, each manager should have some role in the development and/or deployment of the improvements underway.

MEASUREMENT INFORMATION SPECIFICATION – TECHNICAL PERFORMANCE LEVEL

INFORMATION NEED DESCRIPTION	
Information Need	How well does the process suit its users?
Information Category	Process Improvement Progress – Product Quality

MEASURABLE CONCEPT	
Measurable	Functional Correctness
Concept	

ENTITIES AND ATTRIBUTES		
Relevant Entities	Process item (process, procedure, or other process asset)	
Attributes	 Typical attributes to monitor include: level of adoption of the process item frequency that tailoring is required usability survey results number of waivers issued process audit findings (non-compliances) related to the material For sake of describing this specific measure, we use level of adoption and process audit findings 	

BASE MEASURE SP	ECIFICATION
Base Measures	 use of process item on a project # of non-compliances for this item on a project
Measurement Methods	Reported by quality assurance staff during audit of a project, using a checklist of all process items being monitored
Type of Method	Objective
Scale	 yes/no count of non-compliances
Type of Scale	1. nominal 2. ratio
Unit of Measurement	 value (yes, no) integer values

DERIVED MEASURE SPECIFICATION	
Derived	1. % using process item
Measure	2. number of non-compliances

Measurement	1.	for a given time period, sum number of users of each process item of interest across all active projects and divide by number of projects to get % using each
Function	2.	item sum count of non-compliances for each process item across all active projects

INDICATOR SPECIF	ICATION
Indicator Description and Sample	Technical Performance Level of New Process Assets, as of April 20xx 100.00% 80.00% 60.00% 40.00% 20.00% 0.00% Jan Feb Mar Apr
Analysis Model	As the processes are rolled out, there are likely to be some projects which cannot immediately adopt them, for various reasons – project already underway, project has committed to customer to use other processes, etc. Thus the initial adoption target may be less than 100%. As those barriers are removed, though, the target is raised, and progress is monitored to those targets. Adoption should reach the targets, if the process material is a good fit to its purpose. Non-compliances might exist initially, as teams adjust to the new process, but should gradually approach zero, if the item is a good fit. If the adoption and compliance levels do not reach targets at the rate planned,
Decision Criteria	further examination is warranted, perhaps through surveys or studying lessons learned.
Indicator Interpretation	In this case, it appears that the adoption is meeting its plan, though initially projects had difficulty with compliance.

DATA COLLECTION PROCEDURE (FOR EACH BASE MEASURE)		
Comp	lete this section for each base measure listed on the previous page.	
Frequency of	Each process audit of a project	
Data Collection		
Responsible	Quality Assurance Staff	
Individual		
Phase or Activity	Throughout the project	
in which		
Collected		
Tools Used in	Audit checklists	
Data Collection		

Verification and	Project team review of audit findings
Validation	
Repository for	Quality Assurance audit data repository
Collected Data	

DATA ANALYSIS PROCEDURE (FOR EACH INDICATOR)		
Frequency of	Monthly	
Data Reporting		
Responsible	Process improvement team leaders	
Individual		
Phase or Activity	Throughout deployment; may be useful to monitor for first year of use on significant	
in which	process items.	
Analyzed		
Source of Data	Quality Assurance data	
for Analysis		
Tools Used in	Excel or other measurement tools	
Analysis		
Review, Report,	Management teams	
or User	Process improvement group	

Additional Information		
Additional Analysis Guidance	This measure addresses how well the process material developed by the process improvement effort fits the needs of the people who will use it, that is, how widely the material is used on a regular basis in their work. If there is a need to adapt or tailor the material, it is an indication of inadequate fit to the intended function.	
Implementation Considerations	Regular audits need to be done, in order to get useful data on a timely basis	

MEASUREMENT INFORMATION SPECIFICATION – TAILORING DIFFICULTY

INFORMATION NEED DESCRIPTION		
Information Need	How difficult is it for projects to use a particular process item? How often must it be tailored, and how much effort is required?	
Information Category	Process Improvement Progress – Product Quality	

MEASURABLE CONCEPT	
Measurable	Portability
Concept	

ENTITIES AND ATTRIBUTES		
Relevant Entities	1.	process item used by a project
Attributes	1. 2.	tailoring required effort to tailor

BASE MEASURE SPECIFICATION		
Base Measures	 tailoring performed tailoring effort 	
Measurement	Collect actual effort required to tailor, by process item	
Methods		
Type of Method	Objective	
Scale	 yes/no hours of effort 	
Type of Scale	1. nominal	
Unit of	2. ratio	
Measurement	 hours spent by all project personnel involved in the tailoring 	

DERIVED MEASURE SPECIFICATION	
Derived	% Users who Tailor
Measure	
Measurement	Across all projects using the process item, compute the number of projects on which
Function	the item was tailored and divide by the total number of projects using the item.

DERIVED MEASURE SPECIFICATION	
Derived	Mean Time for Tailoring
Measure	
Measurement	Across all projects which tailored the item, compute the mean of the amount of time
Function	reported for tailoring the item.

INDICATOR SPECIFICATION		
Indicator Description and Sample	Tailoring Difficulty for Life Cycles, Alpha Process Set v. 2.1, as of January 1, 20xx	
Analysis Model	Reasons that a process item require tailoring vary. Some items (such as a waterfall life cycle or a packaged system life cycle) usually require some tailoring to fit the project well. Other items, such as an agile approach, may require tailoring because they are less mature in definition or the organization has less experience in their use. The fact that something requires tailoring is important to determine, but even more critical to the users is how much effort it takes to tailor the process item. If the effort is great, users tend to be dissatisfied, and the process item may need to be improved.	
Decision Criteria	For each item, there is likely to be an expectation of how much tailoring is required. If the item need to be tailored more often than expected, or it requires more effort than expected, the reasons should be examined and action be taken. If tailoring is expected, but none is reported, use of the item should be examined, to be sure it is in use and is effective.	
Indicator Interpretation	In this example, one might question why the waterfall cycle needs so much tailoring, since it is likely to be a mature approach for most organizations. The packaged system cycle seems to require little effort to tailor, but almost always needs to be tailored; some simple adjustments might make it easier to use without tailoring.	

DATA COLLECTION PROCEDURE (FOR EACH BASE MEASURE)		
Complete this section for each base measure listed on the previous page.		
Frequency of	At the end of each project planning period	
Data Collection		
Responsible	Project Manager	
Individual		
Phase or Activity	Planning	
in which		
Collected		
Tools Used in	Organization time recording mechanism, available to each individual, where time	
Data Collection	can be entered throughout the day or at the end of the day; entry must be done daily	
Verification and	Weekly review by supervisors, as well as data validation mechanisms in the time	
Validation	recording system	
Repository for	Organization time-tracking database	
Collected Data		

DATA ANALYSIS PROCEDURE (FOR EACH INDICATOR)	
Frequency of	By release of Process Set, or as needed for analysis
Data Reporting	
Responsible	Process Group
Individual	
Phase or Activity	Project Planning
in which	
Analyzed	
Source of Data	Report solicited from Project Managers or Quality Assurance Staff
for Analysis	
Tools Used in	Organization time-tracking database; summary report from project manager
Analysis	
Review, Report.	Process Group
or User	Management Teams
01 0301	Executive Leadership

Additional Information	
Additional Analysis Guidance	So that process materials are not modified unnecessarily (and then revert to prior versions), process groups should ensure that results reported represent the majority of users of the process materials before reacting to reported results. It is likely that new users will need to do some tailoring to adapt to new items, which over time will require less change. Needs of different sizes of projects may also vary.
Implementation Considerations	Collecting tailoring data by process item is likely to be onerous, if there are many small items, thus this measure should focus on the large-grained items such as project life cycle descriptions and project WBS templates.