Salvatore R. Bruno Engineering and Process Group Lead

Aeronautics – Labs and Technical Services

Agenda

- About the Presenter
- Introduction and Background
- Conceptual Principle
- How the Tool is Used
- Tool's Features and Reports
- What's Next?



About the Presenter – Salvatore R Bruno



Salvatore Bruno has more than 30 years experience in systems development, consulting and leadership of enterprise technology solutions for the defense contracting, telecommunications, and consulting industries. He is a leading authority on the creation and use of metrics. He has developed more than 300 unique metric measurements as well as the processes to automate data entry and extraction activities. Mr. Bruno has also created innovative measurement programs, such as the Scalometer and Statoport, and invented new measurement concepts like QPI (Quality Performance Index).

As the Engineering Process and Measurement Group Lead for Lockheed Martin's Labs and Technical Services (L&TS), he is responsible for overseeing process measurement and improvement to enhance program management throughout the organization. Prior to L&TS, Mr. Bruno supported 100+ programs with measurement practices and procedures and process improvements for the Information Systems and Global Solutions - Defense Organization.

Before Lockheed Martin, Mr. Bruno was a software engineer at Lawrence Livermore National Laboratory, a project manager at Pacific Bell, and held various management positions at technology consulting companies such as Embarcadero Systems Corporation, InfoGain, and Idapta. He has an M.S. in Systems Management from University of Denver as well as a B.S. in Mathematics and Computer Science from California State University, Hayward.

LOCKHEED MARTIN

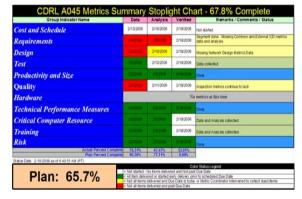
About the Presenter – Salvatore R Bruno

Artifacts and References

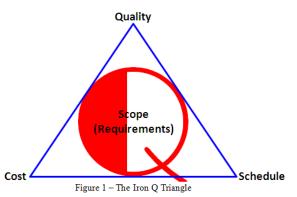
Metrics Maturity Stoplight Chart

ste	2011 Jacob	and a solution	an and	State And	output openit	stor						
4	3	0	0	0	0	15.0%						
12	9	9	9	9	6	70.0%						
3	2	0	0	0	0	13.3N						
15	0	0	0	0	0	0.0%						
26	1	0	0	0	0	0.8%						
26	1	0	0	0	0	0.8%						
9	0	0	0	0	0	0.0%						
29	29	29	29	29	23	95.9N						
28	4	4	4	4	4	14.3%						
10	1	0	0	0	0	2.0%						
162	50	42	42	42	33							
	30.9%	25.9%	25.9%	25.9%	20.4%	25.8%						
Chard Legind Metric Count • A count of as shown program indicators to be reported today or within theread 12 months.												
Sensitivation = Program manner/CCSa accepts/ accepts/a												
	4 12 3 15 26 26 9 9 29 29 28 10 10 162	4 3 12 9 3 2 15 0 26 1 9 0 28 4 10 1 162 50 30.9% 20	4 3 0 12 9 9 3 2 0 15 0 0 26 1 0 26 1 0 26 1 0 29 29 29 28 4 4 10 1 0 162 50 42 30.9% 25.9%	4 3 0 0 12 9 9 9 3 2 0 0 15 0 0 0 26 1 0 0 26 1 0 0 9 0 0 0 9 29 29 29 28 4 4 4 10 1 0 0 162 50 42 42 30.9% 25.9% 25.9% 25.9%	4 3 0 0 0 12 9 9 9 9 3 2 0 0 0 15 0 0 0 0 26 1 0 0 0 26 1 0 0 0 29 29 29 29 29 28 4 4 4 4 10 1 0 0 0 162 50 42 42 42 30.9% 25.9% 25.9% 25.9% 25.9%	4 3 0 0 0 0 12 9 9 9 6 3 2 0 0 0 0 15 0 0 0 0 0 26 1 0 0 0 0 26 1 0 0 0 0 29 29 29 29 29 23 28 4 4 4 4 4 10 1 0 0 0 0 162 50 42 42 42 33 30.9% 25.9% 25.9% 25.9% 25.9% 20.4%						

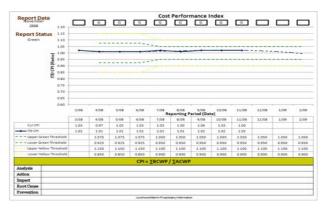
Monthly Metrics Business Rhythm Stoplight Chart



QPI – Quality Performance Index



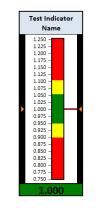
Statoport



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Scalometer



Websites

Program Measurement Coordinators

https://eo-sharepoint-usonly-m.external.Imco.com/sites/P_M_C/SitePages/Home.aspx

OneSource Application

https://eo-sharepoint-usonly-m.external.Imco.com/sites/OneSource/SitePages/Home.aspx

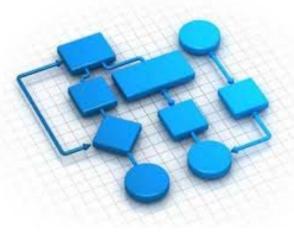
Mindfray

http://www.mindfray.com/

Introduction and Background

The ability to track and understand the progress and delivery of critical requirements packages, design documents, components, and work products as far in advance as possible is every Program Manager, Engineering Manager, Team Lead and Master Scheduler's dream. The secret to achieving this highly sought of capability is to provide team members a simple, easy to use, measurement status tool that program and project schedulers as well as leaders can compare the completed work against the baseline plan to approximate future event milestones dates.

The Delivery Schedule Indicator and Stoplight Chart Metric will be presented that demonstrates how team leads and team members work together to set-up and maintain this simple tool that can status a lower level of detail at a higher level of reporting as a forward looking key performance indicator to help leaders be more proactive than reactive in meeting and fulfilling customer deliverable deadlines.





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ENGINEERING

Introduction and Background

History:

March 2011: Application started as a tool improve delivery of CDRLs (IS&GS – Defense)

	Work Product	Actual	Planned	Actual	Planned	Actual	Planned	Actual	Planned	Actual	Planned	Delta Days	Delta 🤋
	WP01	Requir	ements	Devel	lopm ent	Inspe	ction	Board /	pproval	Deliver	ry Date	-1	-0.509
	WF01		01/31/11		04/11/11		06/10/11		07/30/11	08/18/11	08/19/11	· ·	-0.30
	WP02	Requir	ements	Deve	lopment	Inspe	ction	Board /	pproval	Deliver	y Date	0	0.009
	WF02		02/13/11		04/20/11		06/14/11		07/28/11	08/12/11	08/12/11		
	WP03	Requir	ements	Deve	lopm ent	Inspe	ction	Board /	pproval	Deliver	y Date	-2	-2.00
	wros		05/25/11		06/29/11		08/01/11		08/23/11	08/31/11	09/02/11	L	-2.00
	WP04	Requir	em ents	Deve	lopm ent	Inspe	ction	Board /	pproval	Deliver	y Date	-1	-1.25
	WF04		06/21/11		07/23/11		08/17/11		09/01/11	09/08/11	09/09/11	1	-1.23
	WP05			Part Or	rder Made	Instal	ation	Integra	tion Test	Deliver	y Date	-1	-1.33
	WP05				05/15/11		06/29/11		07/04/11	07/28/11	07/29/11		-1.55
<u> </u>	WP06			Part Or	der Made	Instal	ation	Integra	tion Test	Deliver	y Date	0	0.00
	WPUD				04/22/11		06/05/11		06/09/11	07/01/11	07/01/11	l v	0.00
<u> </u>	WP07					Part Ord	er Made	Integra	tion Test	Deliver	y Date		0.00
	WF07						04/30/11		06/09/11	06/29/11	06/29/11	, v	0.00
	WPOB				, ,, ,, ,, ,,	Part Ord	er Made	Integra	tion Test	Deliver	y Date	-1	-1.82
	WPUB						04/02/11		05/10/11	05/26/11	05/27/11	-1	-1.0
	WP09					Part Ord	er Made	Integra	tion Test	Deliver	y Date	-1	-2.22
	WFUS						04/05/11		05/05/11	05/19/11	05/20/11		-2.24
	WP10					Part Ord	er Made	Integra	tion Test		y Date	-1	-2.50
			<u> </u>				04/03/11		05/03/11	05/12/11	05/13/11		
	WP11					Part Ord	er Made	Integra	tion Test		y Date	-1	-2.86
							04/01/11		04/26/11	05/05/11	05/06/11		
	WP12					Part Ord	er Made 04/03/11	Integra	tion Test	05/03/11	y Date 05/08/11	0	0.00
							04/03/11 er Made		04/25/11 tion Test		05/03/11		
	WP13		1			Part Ord	er Made 04/07/11	Integra	04/25/11	05/02/11	05/02/11	0	0.00
							04/07/11		04/25/11	And in case of the local division of the loc	v Date		
										Delive	y Date		

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ENGINEERING

Introduction and Background

History:

- December 2016: Application enhanced to monitor and track project/program deliverables. Improvements include:
 - ✓ Tool Instructions (New)
 - ✓ Tool Configuration / Set-Up screen (New)
 - ✓ User Data Entry Screen (Enhanced)
 - ✓ Stoplight Chart Reporting (New)
 - ✓ Time Series Indicator (New)
 - ✓ Increased usefulness, reliability, ease of use, and more

Drivers:

- > PSM Conference!
- Organization Change Seeking new or enhance measurement reporting indicators across more diverse and different simulation laboratories development and sustainment efforts.

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Conceptual Principle

- An independent and alternative perspective of project progress and accomplishments
- Minimum effort to maintain little or no added workload for team members to status activities
- Integrates easily into existing delivery methodologies
- No training necessary simple to use
- Instantaneous results measurement status

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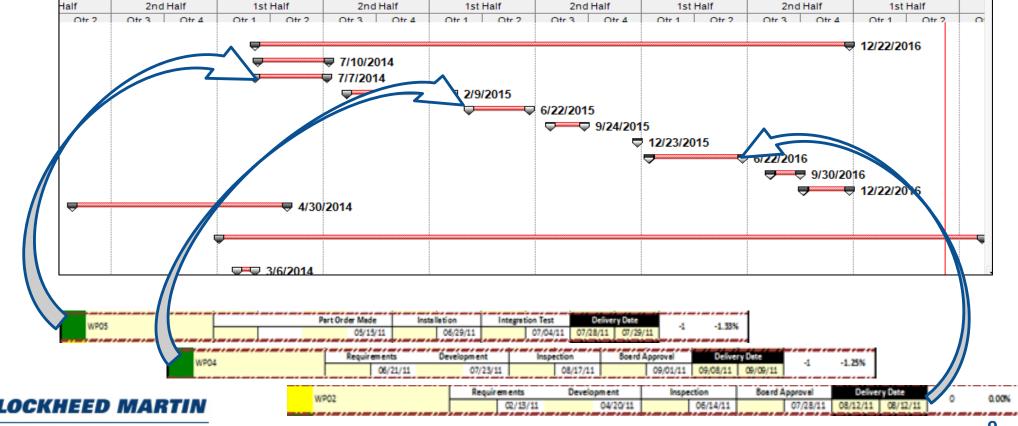
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Conceptual Principle

• An independent and alternative perspective of project progress and accomplishments





ENGINEERING

Conceptual Principle

- Minimum effort to maintain little or no added workload for team members to status activities
 - > Tracking entries are only:
 - Completion Dates
 - ✓ Days adjustment

		$\overline{\nabla}$		$\overline{\nabla}$		$\overline{\nabla}$		$\overline{\nabla}$		$\overline{\nabla}$		$\overline{\mathbf{v}}$			
	Program)	(YZ Man	ufactur	ing Wi	dget W	ork Pro	duct D	elivery	Schedu	ıle Per	forman	ce Prog	ress		
# 👻 Status	s Work Product	Actual	Planned	Actual	Planned	Actual	Planned	Actual	Planned	+/- Days	Anticipated	Actual	Planned	Delta Days	Delta %
1 1	WP01					Require		Board A	Approval		Delive	ry Date		1.000	99.00%
						04/05/17	03/23/17		06/30/17	-12.000	08/16/17		08/15/17	1.000	5510070
2 !	WP02	Requir	ements	Devel	opment	Inspe		Board A	Approval		Delive	ry Date		0.000	100.00%
- !			01/12/17		03/23/17		05/18/17		07/11/17		08/15/17		08/15/17	0.000	10010070
3 !	WP03	Requir	ements	Devel	opment	Inspe	ction	Board A	Approval		Delive	ry Date		0.000	100.00%
° !	WF05		04/12/18		06/01/18		07/19/18		08/20/18		09/03/18		09/03/18	0.000	100.00%
4 !	WP04	Requir	ements	Devel	opment	Inspe	ction	Board A	Approval		Delive	ry Date		0.000	100.00%
- I I	WF04		07/02/18		07/24/18		08/21/18		09/05/18		09/12/18		09/12/18	0.000	100.00%
5 !	WP05			Part Ord	ler Made	Instal	ation	Integra	tion Test		Delive	ry Date		10,000	113.33%
° !	WPOS				04/11/19		06/14/19		06/21/19			07/15/19	07/29/19	-10.000	115.55%
e !	weeks			Part Ord	ler Made	Instal	ation	Integra	tion Test		Delive	ry Date		0.000	400.000
° !	WP06				03/28/18		05/30/18		06/05/18		07/06/18		07/06/18	0.000	100.00%
2 1						Part Ord	er Made	Integra	tion Test		Delive	ry Date			
1 (<u> </u> 1	WP07						04/05/17		06/01/17		06/29/17		06/29/17	0.000	100.00%
						Part Ord	er Made	Integra	tion Test		Delive	ry Date			
° !	WP08						03/09/18		05/02/18		05/25/18		05/25/18	0.000	100.00%

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Conceptual Principle

- Integrates easily into existing delivery methodologies
 - Stand-a-lone application/tool
 - Can expedite creation of Project Schedule/Plan
 - Tracks actual progress and deviation percentage

Work Project Plan Events – Provides key milestone (i.e. Checkpoint Event) for Project Plan – Utilizes Reverse Engineering/End-to-Start Principle

	Work Product				Milestone	Names and	Lead Times			
#	WOIK PIOduct	Duration	Last Delivery Event	Lead Time	Prior Delivery Event	Lead Time	Prior Delivery Event	Lead Time	First Delivery Event	Lead Time
5	WP05	Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days
Ů	WF05	75	Integration Test	25	Installation	5	Part Order Made	45		
6	WP06	Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days
Ů	WF00	70	Integration Test	22	Installation	4	Part Order Made	44		

Data Entry

Each work product is an independent critical path (future improvement area)
 Anticipate Delivery Date and Delta Days and Percentage are automatically calculated

		Program X	YZ Man	ufactur	ring Wi	dget W	ork Pro	duct D	elivery	Schedu	le Per	formand	e Prog	ress		
#	÷S	itatus Work Product	Actual	Planned	Actual	Planned	Actual	Planned	Actual	Planned	+/- Days	Anticipated	Actual	Planned	Delta Days	Delta %
5	1	WP05			Part Ord	er Made	Instal	ation	Integrat	tion Test		Deliver	y Date		-10.000	113,33%
Ű	1	WF05				04/11/19		06/14/19		06/21/19			07/15/19	07/29/19	-10.000	115,55%
	1	WP06			Part Ord	er Made	Instal	ation	Integrat	tion Test		Deliver	y Date		0.000	100.00%
°	1					03/28/18		05/30/18		06/05/18		07/06/18		07/06/18	0.000	100.00%
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ENGINEERING

Conceptual Principle

- No training necessary simple to use
 - Excel application/tool no training needed
 - General tool instructions provided
 - Data validation and worksheet protection insures added reliability and easy of use

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Inst	u u	LΙ		
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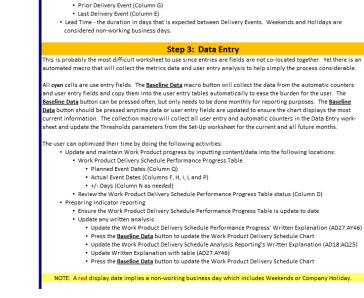
Introduction

The instructions are general guidelines to help with the use of this indicator. Step 1 is done first and upfront. Revisits to this worksheet are seldom. Step 2 is done occasionally as the entry of new Work Products are made. Step 3 will be the most visited worksheet as entry tracking and updates are made. Step 4 is the reporting and status of the Work Product Delivery performance is will be view often as well and used in conjunction with Step 3.

Step	1: 5	Set-	U	כ

nplete the required entries to set-up the measuren	nent. This includes:
For the Indicator overall Program Name Indicator Name Starting Month Enable Report's 3 Month Trend Line (Del	 Overriding Month is optional fault set to Yes).
Threshold Settings for the Work Product Deliver • Green Threshold • Yellow Threshold	y Schedule and Delivery Schedule Indicator Chart • Blue Threshold is optional • Red Threshold is automatic
Company Holiday Settings This is optional, but does provide a more a	ccurate duration period for Work Product durations.
Step 2:	WP Plan Events
nplete as new Work Product delivery items are ide comatically sorted by delivery due date. Each Wor	entified. Work Products may be placed in any order rk Product should be include:

- Work Product Name (Column C)
- Delivery Events Should be done in the order list, although tool automatically displays in sequential order from right to left if skipped entries are done. Delivery Events are such items like inspections, Walkthroughs, Board Reviews, etc. They necessary events or checkpoints that occur in order to prepare and finish the Work Product for final delivery.
 First Delivery Event Column K)



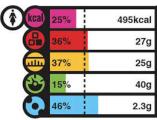
Prior Delivery Event (Column





Conceptual Principle

Instantaneous results – measurement status



Data Entry Worksheet –Provides automatic instant status of active work products to team members

Ŧ	Status Work Product	Actual	Planned	Actual	Planned	Actual	Planned	Actual	Planned	+/- Days	Anticipated		Planned	Delta Days	Delta 9
ł	WP01					Requir 04/05/17	ements 03/23/17	Board A	o6/30/17	-12.000	Delive 08/16/17	ry Date	08/15/17	1.000	99.009
÷		Requir	ements	Devel	poment	Inspe		Board A		-12.000	Deliver	v Date	00/13/17		
!	WP02		01/12/17		03/23/17		05/18/17		07/11/17		08/15/17		08/15/17	0.000	100.0
1	WP03	Requir	ements	Devel	opment	Inspe	ction	Board A	pproval		Delive	y Date		0.000	100.0
ł	Wrus		04/12/18		06/01/18		07/19/18		08/20/18		09/03/18		09/03/18	0.000	100.0
1	WP04	Requir	rements	Devel	opment	Inspe		Board A			Delive	ry Date		0.000	100.0
1			07/02/18		07/24/18		08/21/18		09/05/18		09/12/18		09/12/18	0.000	
Ľ	WP05			Part Oro	ler Made	Instal		Integrat	tion Test		Delive			-10.000	113.
÷			L		04/11/19 er Made	Instal	06/14/19		06/21/19		D. ľ	07/15/19	07/29/19		
ł	WP06			Part Uro	03/28/18	Instal	o5/30/18	integrat	tion Test 06/05/18		Delive 07/06/18	y Date	07/06/18	0.000	100.
÷	· - · · · · · · · · · · · · · · · · · ·		L		05/20/10	Part Ord	a survivant e surv	Integrat	tion Test		Deliver	v Date	07/00/18		
i.	WP07					- un cono	04/05/17	incore	06/01/17		06/29/17		06/29/17	0.000	100.
1						Part Ord	er Made	Integrat	tion Test		Delive	y Date			
!	WP08						03/09/18	-	05/02/18		05/25/18		05/25/18	0.000	100.
Π	WP09					Part Ord	er Made	Integrat	tion Test		Delive	ry Date		0.000	100.
	1105						03/22/17		05/03/17		05/24/17		05/24/17	0.000	100
	WP10					Part Ord			tion Test		Delive	ry Date		4.000	90.0
			L			03/22/17	03/17/17		04/28/17	_	05/18/17		05/12/17		
Ľ	WP11					Part Ord	er Made 03/20/18	Integrat	tion Test 04/24/18		Delive 05/08/18	ry Date	05/08/18	0.000	100.
÷			L			Part Ord		Internet	tion Test		Deliver	n Data	05/08/18		
	WP12					raituiu	03/22/17	ntegra	04/21/17		05/03/17	ybare	05/03/17	0.000	100.
T			L		·	Part Ord		Integrat	tion Test		Delive	v Date	05/05/17		
	WP13						03/28/18	integra	04/23/18		05/02/18		05/02/18	0.000	100.
ł	WP13					Te		Te	04/23/18 st 2		05/02/18 Delive	ry Date	05/02/18		000
	WF 14						02/08/17		03/01/17		03/15/17		03/15/17	0.000	10

Reporting Worksheet

-Provides monthly progress status reports to Managers -Macro button captures and baselines monthly data

		Activ	e Work	Product	s Delive	y Performan	e Pros	rress																			
Report Date: May												eport	Status:														
Work Product	5/3/2017	Actual	5/3/2017	0.000	100.00%	Test 1			Com	ments and a	emarks																
WP10	\$/18/2017	-	5/12/2017	4.000	90,00%	Test 2			-						-												
WPOP	5/24/2017	-	5/24/2017	0.000	100.00%	Test 3																					
WP07	6/29/2017	-	6/29/2017	0.000	100.00%	Test 4	Prog	gran	n)	(YZ							Wo	rk F	Prod	uct	: De	live	ry :	Sche	dule		
WP01	8/18/2017	<u> </u>	8/15/2017	3.000	97.00%	Test 5	Aeronaut	tics - Lilli	TS																		
WP02	8/15/2017	-	8/15/2017	0.000	1/1/1900	Test 6	Repor	rt Dat	e: M	fay 2017																Repo	rt Sta
WP15	8/25/2017		8/25/2017	0.000	1/1/1900	Test 7	1	1.2														- 1					_
WP13	5/2/2018		5/2/2018	0.000	1/1/1900	Test 8	3																				
WP11	5/8/2018		5/8/2018	0.000	100.00%	Test 9	ex (DSI)		• -																		
WPOS	5/25/2018		\$/25/2018	0.000	100.00%	Test 10	e to	i i																			
WP05	7/6/2018		7/6/2018	0.000	100.00%	Test 11	hedu	10		•	•		•	•		•	•	<u> </u>		-	-	_					
WP03	9/3/2018		9/3/2018	0.000	100.00%	Test 12	erv Sci	0.00	·													-	÷				
WPG4	9/12/2018		9/12/2018	0.000	100.00%	Test 13	Detiv	0.0	s -		-			-		-	-		-	_	-	-					
WP05		7/15/2019	7/29/2019	-10.000	1/1/1900	Test 14	1	02	• +								-		÷	-	-	-					
						Test 15	1	0.7											۰.			1					
						Yest 16]	0.7	0 +-	9/26	20/3	16	11/14	12/16		2/27	2/17		3/27		4/37	5,0	17	637	7/	37	8/17
						Test 17	00		Г	0.993	0.94	93 T	0.993	0.994	_	0.992	Report 0.991		od (Date) 0.956		.979	0.9	43				
			Past	Deliven	y Work F	roducts Resu	Blue V Green		F	7	7	-	7	9	+	8	0	-	0	-	1 12	1			-	_	
	Red	Yellow	Green	Blue		Co Index Val	Retown		E	3	3		3	3	-	4	5	-	1	-	0	0	2		-	-	
Co	20.00%	1 10.00%	70.00%	0.00%		0.89	Green	hreshold Threshol	мĽ	110.00% 95.00%	95.0	0%	110.00% 95.00%	110.00% 95.00%	6 1	10.00% 95.00%	110.00	%	110.00% 95.00%	93	0.00% 5.00%	95.0	20%	110.00% 95.00%		00%	95.00
Labs and Technical Services					Lockheed	Martin Proprietary Inf	Yellow	Thresho	_	92.50%	92.50	_	92.50%	92.50%	_	92.50%	92.50	_	92.50%	_	2.50%	92.5	_	92.50%	92.	_	92.50
							A		-			_	at is happer	+ (Ave	of Gr	reen at	id Yel	low 1	hresh	olds)	-Ye	llow \	WPs	+ 0.50	* Red	WP	$1/\Sigma$
							Analy Actio		-					ning. mect a probl	la m X and	animal and	-		e la estere	and							
							Impa	_	-					cted outcome						uev.							
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ENGINEERING

How the Tool is Used

- Tool has a 4 step process of operation
 - > Step 1: Set-up/configure the delivery schedule tool for use
 - Step 2: Identify work products and establish critical checkpoint events
 - > Step 3: Data enter progress during the development
 - > Step 4: Report measurement status to senior management



How the Tool is Used

> Step 1: Set-up/configure the delivery schedule tool for use

- Indicator Settings
 - Program Name
 - Indicator Name
 - Trend Line Enable
 - **Reporting Date** (automatic with override for past report viewing)
- Threshold Settings
 - WP Delivery Stoplight Chart
 - Delivery Schedule Indicator
- Company Holidays
 - Improves the accuracy of work product duration and due dates. Weekends and dates listed in this section are none working days.

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Indicator Name:	Program XYZ Manufacturir December 20		Reporting Month:	May 2017		NOTE Reporting Month" is the previous rrent calendar month. The user
Starting Month: Enable Report's 3			Override Reporting Month:		my override the d	
			Threshold Sett	tings		
			For Work Product Delivery	/ Schedule		
	These	thresholds establish the perform	nance rating color code status re	porting for each individual Work	Product delivery	item.
	Percent		Description			Possibe Error Message
Blue:	110.00%		ations - percentage value ahe			
Green:	100.00%		ations - percentage ahead of			
Yellow:	99.00%		ange of satisfying expectation			
Red:	< 99.00%	Automatic: Unacceptable, r	not satisfying expectations. Le	ess than Yellow percentage va	alue.	
			For Delivery Schedule Indi	cator Chart		
	These th	resholds establish the performa	nce rating color code status repo	rting for each the all active Worl	k Product delivery	y items.
	Percent		Description			Possibe Error Message
Blue:	110.00%		and lower blue boundaries.		_	
Green:	95.00%		w and lower green boundaries			
Yellow:	92.50%		er yellow boundaries. Lowes		-	
Red:	< 92.50%	Automatic: This is set base	d on the Yellow Percent entry.	. The unacceptable performan	nce range.	

			Compan	y Holiday	Settings				
Comr	any Holiday Name				Da	ate			
Comp	any nonday Name	2014	2015	2016	2017	2018	2019	2020	2021
	News Year Day	1/1/2014	1/1/2015	1/1/2016	1/2/2017	1/1/2018	1/1/2019		
	Memorial Day	5/26/2014	5/25/2015	5/30/2016	5/29/2017	5/28/2018	5/27/2019		
Mandated	Independence Day	7/4/2014		7/4/2016	7/4/2017	7/4/2018	7/4/2019		
Company	Labor Day	9/1/2014	9/7/2015	9/5/2016	9/4/2017	9/4/2018	9/3/2019		
Holidays	Thanksgiving Day	11/27/2014	11/26/2015	11/24/2016	11/23/2017	11/29/2018	11/22/2019		
	Day After Thanksgiving	11/28/2014	11/27/2015	11/25/2016	11/24/2017	11/30/2018	11/23/2019		
	Christmas Day	12/25/2014	12/25/2015		12/25/2017	12/25/2018			
	Christmas Eve	12/24/2014	12/24/2015			12/24/2018			
	Shutdown Day 1	12/26/2014	12/28/2015	12/23/2016	12/26/2016	12/26/2018			
Additional	Shutdown Day 2	12/29/2014	12/29/2015	12/27/2016	12/27/2017	12/27/2018			
Company	Shutdown Day 3	12/30/2014	12/30/2015	12/28/2016	12/28/2017	12/28/2018			
Holidays	Shutdown Day 4	12/31/2014	12/31/2015	12/29/2016	12/29/2017	12/31/2018			
	Shutdown Day 5			12/30/2016	7/3/2017				
	Shutdown Day 6			12/31/2016					

Set-Up Worksheet

How the Tool is Used

> Step 2: Identify work products and establish critical checkpoint events

- Work Product Name
 - 100 entries permitted

Event Name

- 4 critical checkpoint entries allowed
- Left (last event) to Right (first event)
- Duration (in days) needed prior to reaching this event (how long or lead time)
- Tip or Suggestion
 - Should be done prior to or in conjunction with the creation of the Project Plan

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#	Work Product		Milestone Names and Lead Times													
Π		Duration	Last Delivery Event	Lead Time	Prior Delivery Event	Lead Time	Prior Delivery Event	Lead Time	First Delivery Event	Lead Time						
1	WP01	Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days						
	WIGT	100	Board Approval	30					Requirements	70						
2	WP02	Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days						
_		150	Board Approval	25	Inspection	35	Development	40	Requirements	50						
3	WP03	Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days						
		100	Board Approval	10	Inspection	22	Development	33	Requirements	35						
4	WP04	Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days						
			Board Approval	5	Inspection		Development	20	Requirements	15						
5	WP05	Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days						
		75	Integration Test	25	Installation		Part Order Made	45								
6	WP06	Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days						
		70	Integration Test	22	Installation	4	Part Order Made	44								
7	WP07	Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days						
		60	Integration Test	20	Part Order Made	40										
8	WP08	Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days						
		55	Integration Test	17	Part Order Made	38										
9	WP09	Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days						
_		45	Integration Test	15	Part Order Made	30										
10	WP10	Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days						
		40	Integration Test	10	Part Order Made	30										
11	WP11	Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days						
		35	Integration Test	10	Part Order Made	25										
12	WP12	Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days						
		30	Integration Test	8	Part Order Made	22										
13	WP13	Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days						
		25	Integration Test	7	Part Order Made	18										
14	WP14	Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days						
17	111 47	25	Test 2	10			Test 1	15								
15		Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days						
16		Days	Event Name	Days	Event Name	Days	Event Name	Days	Event Name	Days						
NV.																

WP Plan Events Worksheet

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How the Tool is Used

Step 3: Data enter progress during the development

Planned Date

- Expected due/delivery date
- Complete once prior step done

+/- Days

• Adjustment of advancements or delays of upcoming Event

Actual

- Left (first) to Right (last)
- Enter date as they complete
- Auto Update
 - Anticipated Due Date
 - Planned Event Dates
 - Delta Days
 - Delta Percent

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			Program XY	/Z Man	ufactur	ing Wi	dget W	ork Pro	duct D	elivery	Schedu	le Per	formand	e Prog	ress		
#	-	Status	Work Product	Actual	Planned	Actual	Planned	Actual	Planned	Actual	Planned	+/- Days	Anticipated	Actual	Planned	Delta Days	Delta %
1	!	,	VP01					Requir	ements	Board /	Approval		Deliver	y Date		1.000	99.00%
'	!		VFUI					04/05/17	03/23/17		06/30/17	-12.000	08/16/17		08/15/17	1.000	33.00%
2	ł	,	VP02	Requir	ements	Develo	opment	Inspe	ction	Board /	Approval		Deliver	y Date		0.000	100.00%
_	1		1102		01/12/17		03/23/17		05/18/17		07/11/17		08/15/17		08/15/17	0.000	100.00%
3	ł	١	VP03	Require	ements	Develo	opment	Inspe	ction	Board /	Approval		Deliver	y Date		0.000	100.00%
_	1				04/12/18		06/01/18		07/19/18		08/20/18		09/03/18		09/03/18	0.000	10010070
4	ł	١	VP04	Require	ements	Develo	opment	Inspe	ction	Board /	Approval		Deliver	y Date		0.000	100.00%
_	1				07/02/18		07/24/18		08/21/18		09/05/18		09/12/18		09/12/18		
5		١	VP05			Part Ord	er Made	Instal	lation	Integra	tion Test		Deliver	·		-10.000	113.33%
	-						04/11/19		06/14/19		06/21/19			07/15/19	07/29/19		
6		١	VP06			Part Ord	er Made	Instal	lation	Integra	tion Test		Deliver	y Date	an los les	0.000	100.00%
	÷				03/28/1805/30/1806/05/1807/06/18 07/06/1807/06		D-1-	07/06/18									
7		١	70				Part Ord	er Made 04/05/17	06/01/17			06/29/17	Jate	06/29/17	0.000	100.00%	
	÷							Part Ord	er Made	Integra	tion Test		Deliver	v Date	00/25/17		
8	i i	١	VP08					Fait Olu	03/09/18	integra	05/02/18		05/25/18	Date	05/25/18	0.000	100.00%
	r-							Part Ord	er Made	Integra	tion Test		Deliver	v Date	00/20/20		
9		١	VP09						03/22/17		05/03/17		05/24/17		05/24/17	0.000	100.00%
10								Part Ord	er Made	Integra	tion Test		Deliver	y Date	ويواهدوه		
10			VP10					03/22/17	03/17/17	04/27/17	04/28/17		05/18/17		05/12/17	4.000	90.00%
11	ł	,	VP11					Part Ord	er Made	Integra	tion Test		Deliver	y Date		0.000	100.00%
	ł		VF11						03/20/18		04/24/18		05/08/18		05/08/18	0.000	100.00%
12		١	VP12					Part Ord	er Made	Integra	tion Test		Deliver	y Date		0.000	100.00%
_									03/22/17		04/21/17		05/03/17		05/03/17	0.000	10010070
13	13		VP13					Part Order Made		Integration Test			Deliver	y Date		0.000	100.00%
	!							03/28/18		04/23/18					05/02/18		
14			VP14					Tes	st 1	Test 2			Deliver	y Date		0.000	100.00%
	"								02/08/17		03/01/17		03/15/17		03/15/17	17	

Data Entry Worksheet

How the Tool is Used

Step 4: Report measurement status to senior management

Baseline Data

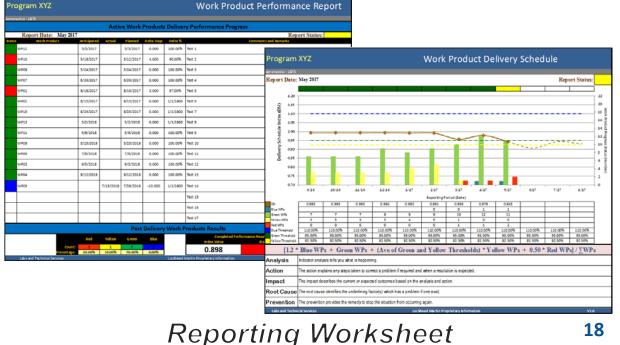
(Data Entry Worksheet)

- Macro Button
- Collects data and analyst info

	End Month Reporting									
#	May 2017	Count	Automatic Data Population Feature							
1	Red	0								
2	Yellow	1	Peopline Date							
3	Green	9	Baseline Data							
4	Blue	1								
	Data Entry Worksheet									

Reports

- WP Delivery Stoplight Chart
- **Delivery Schedule Indicator**
- Can capture report image and paste into a PowerPoint presentation file



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Tool's Features and Reports

• Set-Up Worksheet:

Threshold Values – Ensures threshold percentages are reasonable and acceptable: Blue (optional) > green > yellow > red (automatic)

• WP Plan Events Worksheet:

- Automatically sorts and allows for gaps in Event Names
- Leftmost is last event

• Data Entry Worksheet:

- Weekends and identified company Holidays date entries are displayed red
- Anticipated Delivery Date is automatically calculated based on latest Event completion date and any days adjustment (+/- Days)
- Work Products are automatically sorted and place in order of final delivery date early due dates first and latest due dates last
- > Measurement data is automatically summarized for reporting purposes
- > Measurement data and analysis explanations are automatically collected and baselined

• Reporting Worksheet:

> Completely automatic

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What's Next?

• Complete field testing:

- > 6 Projects are currently experimenting with the tool
- > Collect feedback, both good and bad to make tool better
- Determine effectiveness and usefulness

• Incorporate more automatic features:

- > WP Plan Events Worksheet Days duration must be greater than zero (0)
- Instructions Worksheet Add additional guidance and directions per findings and user feedback



Thank You

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